



**ALASKA RAILROAD CORPORATION**  
**327 W. Ship Creek Ave.**  
**Anchorage, AK 99501**  
Phone 907-265-2355  
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[BatesT@akrr.com](mailto:BatesT@akrr.com)

June 3, 2019

**Addendum Number 1**  
**Invitation to Bid 19-24-207275**  
**60" Smooth Wall Culvert Pipe**

**This addendum is being issued to provide information as follows: THE CLOSING DATE FOR THIS SOLICITATION HAS CHANGED AS FOLLOWS, SEALED BIDS WILL BE RECEIVED AT RECEPTIONS, ALASKA RAILROAD CORP. 327 W. SHIP CREEK AVENUE, ANCHORAGE AK 99501 UNTIL 3:00 PM LOCAL TIME ON, **JUNE 11, 2019** AT WHICH TIME BIDS WILL BE PUBLICLY OPENED.**

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**BIDDER QUESTIONS:**

1. Can you check with your engineering department and find out if they want seamless pipe or is ERW acceptable? I am not sure if the description of smooth wall is for the internal or external? **Structurally, both are acceptable. A smooth exterior is required for installation. Hydraulically, smooth interior for conveyance and clean out. After talking with our structural engineer, the weld on ERW can't be seen or felt, so should not have any additional friction concerns. In summary, either is acceptable from our end**
2. Being that 60" API pipe is not made in North America and thus expensive it would be advantageous in both cost and availability to use a 56,000# minimum yield strength product as alternative. Would this be acceptable? **A mill can have A252 G3 Mod 56 meet our requirements. They just need to have an addition statement requiring the ratio of yield strength to tensile strength to be below 0.8.**

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Please acknowledge receipt of this and all addendums in your firm's **Supply Bid Form (Form 395-0132)**. **All other dates, terms and conditions remain unchanged.**

Please direct all responses and/or questions concerning this solicitation to Timothy Bates, Alaska Railroad Corporation, Contracts, 327 Ship Creek Avenue, Second Floor, Anchorage, AK 99501, telephone number 907-265-2355, fax number 907-265-2439 or at email address [BatesT@akrr.com](mailto:BatesT@akrr.com) .

Sincerely,

Timothy Bates  
Timothy Bates  
Contract Administrator  
Alaska Railroad Corporation