

ALASKA RAILROAD CORPORATION

ENGINEERING SERVICES
P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500

BR. 147.4 PIER #2 REPLACEMENT

LATITUDE: 61.4947°, **LONGITUDE:** -149.2394°

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REFERENCES

- I. ALASKA RAILROAD CORPORATION 26' BALLAST DECK APPROACH SPAN
- 2. ALASKA RAILROAD CORPORATION 123' STANDARD TPG BRIDGE REPLACEMENT

ISSUED FOR CONSTRUCTION

ALASKA RAILROAD CORPORATION



SECTION DESIGNATION

BR. 147.4 PIER #2 REPLACEMENT

WILSON	
&COMPANY	

				DESIGNED
				DRAWN BY
				CHECKED
REV.	DATE	BY	REVISION	APPROVED

COVER SHEET

BY: DTP

BY: BWB/MLB
DATE: 11/3/2020

BWG NO.

| OF | 6

GENERAL NOTES

- I. All work requirements on these drawings and not otherwise detailed shall be accomplished as specified in the current edition of the American Railway Engineering and Maintenance-of-Way Association (AREMA) Manual for Railway Engineering.
- 2. Field verify all dimensions and elevations prior to start of
- 3. Information used to prepare this drawing:

Location survey prepared by AII Points North, dated 5/27/2020.

Geotechnical investigation and recommendations prepared by Northern Geotechnical Engineering, Inc. d.b.a. Terra Firma Testing,

- 4. Horizontal Datum: NAD83 (2011)
- 5. See Survey Existing Site Conditions Sheet I for control point locations: Control Point #1: Elev. 31.68, 56" rebar WYPC in concrete. Control Point #2: Elev. 38.12, 2" Aluminum cap set in abutment. Control Point #3: Elev. 38.27, 2" Aluminum cap set in abutment.

DESIGN NOTES

- I. The proposed pier replacement has been designed in accordance with the AREMA Manual for Railway Engineering, Chapter 8: Concrete Structures and Foundations, Chapter 9: Seismic Design for Railway Structures and Chapter 15: Steel Structures.
- 2. This structure was designed for Cooper E80 Live Load plus Impact.

STRUCTURAL STEEL NOTES

- I. Materials, fabrication and shop assembly shall be in accordance with Chapter I5: Steel Structures of the current AREMA Manual for Railway Engineering.
- Fabrication of structural steel shall be performed by a Fabricator certified under the following ALSC Quality Certifications: IBR and FCE.
- 3. Material shall conform to the following requirements:

Girder Webs and Bottom Flanges All Other Structural Steel

ASTM A709 Gr. 50W F3 ASTM A709 Gr. 50W T3 ASTM F1554 Gr. 105

- 4. All steel surfaces shall be cleaned to a minimum SSPC-SP6. commercial blast cleaning.
- 5. Structural steel shall not be painted.
- Steel designated as fracture critical (FCM) shall comply with the requirements of AREMA Chapter 15, Section 1.14. Testing shall be performed for a minimum service temperature corresponding to Zone 3.
- Structural steel shall be of the type and quality as designated on the drawings. Material supplied shall meet the longitudinal Charpy V-notch requirements for Zone 3 as specified in the AREMA Manual for Railway Engineering.
- 8. All shop and field boiled connections shall use high strength boilts (including nuts and washers) conforming to ASTM A325 Type 3, except as otherwise noted. Nuts shall conform to ASTM A563, All boilts shall be diameter unless noted otherwise. Diameter of bolt holes shall be larger than nominal bolt diameter, unless noted otherwise. All bolts shall have one hardened steel washer conforming to ASTM F436 per bolt
- 9. High strength steel bolts shall be installed in accordance with the "Turn of the Nut Method". The procedure for installation is as specified by the Research Council on Riveted and Bolted Structural Joints of the Engineering Foundation. Alternative bolt installation methods are subject to approval by the Railroad.
- 10. Bolts and nuts shall be furnished by the same supplier to enusre proper
- II. Bolts shall be of such length that they will extend entirely through their nuts and approximately $\frac{1}{4}$ " beyond them and the full threads shall extend no more than $\frac{3}{6}$ " into the grip.
- 12. Any open bolt hole shall be filled in with high strength steel bolt if
- 13. Bolted parts shall fit solidly together when assembled and shall not be seperated by gaskets or any other interposed compressible material.
- 14. When assembled, all joint surfaces, including those adjacent to the bolt heads, nuts or washers, shall be free of scale, except tight mill scale; and shall also be free of dirt, loose scale, burrs, other foreign material and other defects that would prevent solid seating of teh parts.
- 15. Contact surfaces within the joints shall be free of oil, paint, lacquer or rust inhibitor.
- 16. When tested with the inspecting wrench, each fastener shall provide, when all fasteners in the joint are tight, at least the minimum bolt tension shown in Table 15-3-2 of AREMA Chapter 15, Section 15.3.2.3 for the size of fastener used.
- 17. Bolts shall be installed so that the bolt heads are on the outside (exposed) surface of the member unless shown otherwise on the drawings. Threads shall be excluded from the shear plane in all connections.
- 18. Any machine bolts required for shipment shall be ASTM A307.
- 19. All welding shall be in accordance with the Bridge Welding Code, AWS DI.5. Welding of fracture critical members shall also conform to the applicable provisions of the current AREMA Manual for Railway Engineering, Chapter 15: Steel Structures. Welding to be allowed only as shown on the drawings and approved shop drawings.
- 20. No temporary or permanent welds, if not shown on the plans, shall be made without specific written authorization by the engineer. No electroslag or electrogas welding shall be used.
- 21. The use of recycled flux will not be permitted in welds to fracture

- 22. Welded joints are to be AWS prequalified. Alternate joint details are subject to approval by the Railroad. All welding shall be done to minimize distortion. The welding sequence and procedures to be used shall be submitted for approval to the Railroad.
- 23. Fully automatic submerged arc welding shall be required for this project. Manual shielded arc welding or semi-automatic submerged arc welding shall be allowed only if fully automatic submerged arc welding is not practical. Alternate welding methods are subject to approval by the Railroad.
- 24. When welding A709 Grade 50W steel, weld metal shall be equivalent to A709, Grade 50W steel in strength, corrosion
- 25. The Fabricator shall submit copies of welders' certificates for all welding processes. Welders shall possess vaild qualifications.
- 26. The fabricator shall develop a distortion control plan for weld-up o the pile cap assembly. Steel struts extending between the backing bars

Welds will be allowed. If used, the struts must be welded to the backing bars using the same AWS and AREMA requirements as all other welds. Tolerance requirements are included in AREMA Chapter I5, Section 3.1.7 and AWS DI.5, Section 3.5, the more restrictive criteria shall

- 27. The fabricator shall, at his own cost, provide an approved inspection service for nondestructive testing of all welds as specified. Nondestructive testing of welds shall be performed in accordance with the AREMA Manual for Railway Engineering Chapter 15: Steel Structures, the Bridge Welding Code, AWS DI.5, Section 3.5 and as follows:
 - a. 100% RT inspection of full penetration welds in airder webs and

 - flanges.
 b. 100% MP inspection of all flange to web welds.
 c. 100% MP inspection of fillet welds on bearing stiffeners.
 d. 25% UT or MP inspection of all other welds. If any defects are found, then 100% UT or MP inspection shall be required.

Test results shall be furnished to the Railroad.

- 28. Any fabrication errors including unacceptable welds shall be reported to the Railroad. Along with a notice of non-compliance the fabricator shall submit a remediation/repair procedure to be approved.
- 29. All joints and edge preparation, removal of unacceptable weld or base metal, and backgouging shall be completed by machining. Rough removals may be completed by non-mechanical means.
- fabrication. Fabrication shall not begin until shop drawings are
- 31. The fabricator is responsible for the design and detailing of lifting devices. Details for all lifting devices required for handling and shipping shill be submitted with the shop drawings.
- 32. Photographs of Fabricator's progress shall be submitted to the Railroad.
- 33. The Fabricator shall shop assemble the steel framing prior to shipping. All bolts shall be placed in holes as work progresses to assure proper fit.
- 34. Shop assembled steel framing shall be made available for inspection by the Rallroad at the Fabricator's plant before the steel is disassembled and shipped to the erection site at the Rallroad's discretion. Units and pieces shall be match-marked as required. The Railroad shall be given a minimum 14 day notice to when the steel assembly is available for
- 35. Reaming of holes during field erection is not allowed, unless approved
- 36. All steel components shall be inspected by the Fabricator before
- 37. All material certifications and quality control test results shall be submitted to the Railroad for approval.
- 38. Steel plate girders need not be cambered, but shall be fabricated with natural camber up.
- 39. All materials shall be carefully loaded so as to avoid damage in transit. Members weighing more than three tons shall have the the weight marked theron. All small parts such as bolts, pins washers and small connection plates shall be packed in containers of adequate strength. The contents of each unit shall be plainly marked on the top of each
- 40. Payment for structural steel will be made at the lump sum price quoted for "Structural Steel", which shall be full compensation for fabricating, shipping and installing the metalwork and shall be full compensation for furnishing all labor, materials, tools, supplies, equipment and incidentals necessary to complete the work indicated in this plan set. This price paid shall include anchor bolts, elastomeric this plantset. This price bard shall include alratio birs, elastonier bearing pads, fracture critical testing, weld inspection services, surface preparation, cleaning, and galvanizing where required. No additional payment will be made for falsework used in steel assembly during fabrication or for any metal added for erection or other purposes unless otherwise approved by the Engineer.

CONSTRUCTION NOTES

- I. Contractor is responsible for the stability of the structure during erection and the design and detailing of lifting accessories per ASME BTH-1-2011 based on contractor's proposed erection plan. Contractor shall submit lifting plan details and calculations to the engineer for approval. The erection plan shall be coordinated with the Railroad, and final contributions and advantage and the properties of the properties and the properties are the properties and the properties and the properties and the properties are the properties are the properties and the properties are the properties are the properties are the properties and the properties are the properties are the properties are the properties and the properties are the final erection plan and details shall be submitted to the engineer and the Railroad for approval, signed and sealed by an Alaska professional
- Field welding of any kind is prohibited unless specifically called out for in the plans or approved by the engineer.
- 3. Contractor shall apply for and obtain all construction permits necessary to perform the work.
- 4. Summary of Estimated Quantities and Schedules are provided for information only. Contractor shall be responsible for providing all material, not provided by the Railroad, required to complete the work.

FIELD WELDING

- I. Welding shall be accomplished with the SMAW or FCAW Process.
- Welding shall be in compliance with the requirements specified in AWS D1.5, except %" fillet welds may be made with a single
- 3. Welding electrodes shall be E7018 for SMAW or E70T-5 for FCAW.
- 4. Welders shall possess valid qualifications, which shall be furnished to the Railroad.

PRECAST CONCRETE NOTES

- with Chapter 8: Concrete Structures and Foundations of the AREMA Manual for Railway Engineering.
- 2. Minimum compressive strength at 28 days shall be 4000 psi.
- 3. Exposed surfaces shall be formed in a manner which shall produce a smooth and uniform appearance without rubbing or plastering, Exposed edges of 90° or less are to be chamfered 3/4" x 3/4". Top surface to have a smooth finish, free of all float or trowel marks.
- Concrete shall be proportioned such that the water cement ratio (by weight) does not exceed 0.45. Concrete shall contain a minimum of 6/2 sacks of cement per cubic yard of concrete.
- Cement shall be Type I, Type II or Type III Portland Cement in accordance with ASTM CI50 specifications.
- Aggregates shall be graded in accordance with ASTM C33 specifications. Coarse aggregate shall be size no. 67. Fine aggregate shall be natural
- 7. Air content shall be between 5% and 7% (by volume).
- 8. Admixtures shall not be used without approval by the Railroad.
- 9. Curing shall be accomplished by wet curing or application of a Type 2
- 10. The Fabricator shall stencil the Fabricator's name, date of fabrication, bridge number and piece mark at location shown on the drawings.
- II. Production procedures for the manufacture of precast members shall be in accordance with the AREMA Manual for Railway Engineering and the Prestressed Concrete Institute's Manual MNL II6 for Quality Control.
- 12. Dimensional tolerances governing the manufacture of precast members shall conform to Division VI, Section 6.4 of the Precast Concrete Institute's Manual MNL II6 for Quality Control for the appropriate shape. Tolerance for location of lifting devices shall be +/- $\frac{1}{2}$.
- 13. The Fabricator shall be responsible for loading and properly securing all precast concrete members for shipment. All concrete components shall be made available for inspection by the Railroad at the Fabricator's plant prior to shipment, at the Railroad's discretion.

REINFORCING STEEL

- Reinforcing steel shall be deformed, new billet bars per ASTM A615 specifications and meet Grade 60 requirements.
- 2. Fabrication of reinforcing steel shall be per Chapter 7 of the CRSI Manual of Standard Practice. Dimensions of bending details are out to
- 3. Reinforcing steel shall be blocked and fied to proper location and securely wired against displacement. The wires shall be installed at every other bar intersection so that at least 50% of the intersections are field. Tack welding of reinforcing is prohibited. Minimum concrete cover on reinforcing not otherwise noted shall meet the AREMA Manual for Pollway Englacement requirement. Railway Engineering requirements.

EMBEDDED STEEL

- I. Steel plates shall conform to ASTM A36 or A709-Grade 36 specifications.
- Studs shall be CI015, C1017 or C1020 cold drawn steel which conforms to ASTM A108 specifications.
- Deformed bar anchors shall conform to ASTM A706 specifications. Welding
 of deformed bar anchors shall conform to AWS D1.4. Welding shall be
 performed by certified welder.
- 4. Where galvanizing is not indicated, material shall be plain. LIFTING ANCHORS
- Swift lift anchors shall be Dayton Richmond P-52 anchors or approved alternate with a safe working load sufficient for the weight of the precast element including form removal. The safe working load shall provide a minimum safety factor of 4.

BEARING NOTES

- I. Bearing fabrication, finishing, tolerances, testing requirements and installation requirements shall conform to AREMA Chapter 15, Part 5.
- 2. Elastomeric bearings shall be previously unvulcanized 100 percent virgin polyisoprene (natural rubber), 60 durometer with low temperature properties equal to AASHTO Grade 5. Steel laminates shall be ASTM AIOII,
- 3. Sole plates shall be in full contact with elastomeric bearings.
- Methyl Ethyl Ketone for use in cleaning of elastomeric bearings shall conform to ASTM D740, Type I or Type 2.

SUMMARY OF ESTIMATED QUANTITIES STIMATING UNIT QUANTITY ORDERED BY 26' BALLAST DECK APPROACH SPAN (PER REF. I RAILROAD CLOSURE PLATE MATERIAL (PER SCHEDULE, SHEET NO. 15) RATI ROAD LOT STEEL PIPE PILE 24" DIA. x 5%" THICKNESS, 60'-0" LENGTH ONE END BEVELED, GALVANIZED, (ASTM A252, GRADE 3) EA. CONTRACTOR STEEL PIPE PILE 24" DIA. x 5%" THICKNESS, 60'-0" LENGTH, NO END BEVELS, WITH CUTTING SHOE 0-14001, OR APPROVED CONTRACTOR FA. ALTERNATE, SHOP ATTACHED, (ASTM A252, GRADE 3) PRECAST CONCRETE SUB CAP CONTRACTOR STRUCTURAL STEEL (PER SCHEDULE, SHEET NO. 11) CONTRACTOR LOT 4.000 PSI CAST-IN-PLACE CONCRETE PIPE FILL CONTRACTOR CU. YD. 26 4,000 PSI NON-SHRINK CEMENTITIOUS GROUT 1.01 CONTRACTOR

EST. WT. OF STEEL PIPE PILE = 149,925 LB. EST. WT. OF STRUCTURAL STEEL (NOT INCL. BOLTS) = 60,600 LB.

OUANTITIES PROVIDED FOR ESTIMATING AND PLANNING PURPOSES ONLY. CONTRACTOR IS RESPONSIBLE TO FURNISH ALL PROJECT MATERIAL TO MEET PLAN REQUIREMENTS.

5. The surface finish of bearing and base plates and other bearing surfaces that are to come in contact with each other or with concrete shall meet the American National Standard Institute (ANSI) surface roughness requirements as defined in ANSI Standard B46.1, "Surface Roughness, Waviness, and Lay" and shown on the plans, or in the following listing:

Bearing plates (surfaces in contact with rubber) Heavy plates in contact to be welded or bolted

6. All plates in bearing assemblies shall be flat and level.

CAST-IN-PLACE CONCRETE NOTES

- I. All concrete materials, placement and workmanship shall be in accordance with Chapter 8: Concrete Structures and Foundations of the AREMA Manual for Railway Engineering. This section of notes applies to all concrete work except for drilled shafts.
- 2. Formwork tolerances shall be in accordance with ACI 347 specifications.
- 3. Minimum compressive strength at 28 days shall be 4000 psi.
- 4. Exposed surfaces shall be formed in a manner which shall produce a smooth and uniform appearance without rubbing or plastering. Exposed edges of 90° or less are to be chamfered ¾" x ¾". Top surfaces to have a smooth finish, free of all float or trowel marks.
- weight) does not exceed 0.45. Concrete shall contain a minimum of 6 sacks of cement per cubic yard of concrete.
- Cement shall be Type I, Type II or Type III Portland Cement in accordance with ASTM C150 specifications.
- Aggregates shall be graded in accordance with ASTM C33 specifications. Coarse aggregate shall be size no. 67. Fine aggregate shall be natural
- 8. Air content shall be between 5% and 7% (by volume).
- 9. Admixtures shall not be used without approval by the Railroad.
- 10. Curing shall be accomplished by wet curing or application of a Type $2\,$
- adhesive or approved alternate to existing concrete surfaces prior to placing new concrete against them. Follow manufacturer's instructions. 12. Concrete work shall conform to all requirements of ACI 306.1, Standard Specification for Cold Weather Concreting. Contractor shall submit detailed procedures for the production, transportation, placement, protection, curing, and temperatuire monitoring of concrete during cold weather to the Railroad for approval.



EST. LIFTING WEIGHTS

26' BM SPAN W/ BALLAST, TIES, RAIL AND OTM = 101,500 LB. (50.8 TON) PRECAST CONCRETE SUB CAP = 70,000 LB. (35.5 TON) 26' BM SPAN (STEEL ONLY) = 38,500 LB. (19.3 TON)

STEEL PLATE GIRDERS w/ ATTACHMENTS = 60,600 LB. (30.3 TON)

EST. LIFTING WEIGHT OF EXISTING SPANS

125' TPG W/ BALLAST, TIES AND RAIL = 690,000 LB. (345.0 TON) 26' BMOD W/ TIES AND RAIL = 34,000 LB. (17,0 TON) 26' BMOD (STEEL ONLY) = 15,800 LB, (7,9 TON)

ISSUED FOR CONSTRUCTION



ALASKA RAILROAD CORPORATION ENGINEERING SERVICES

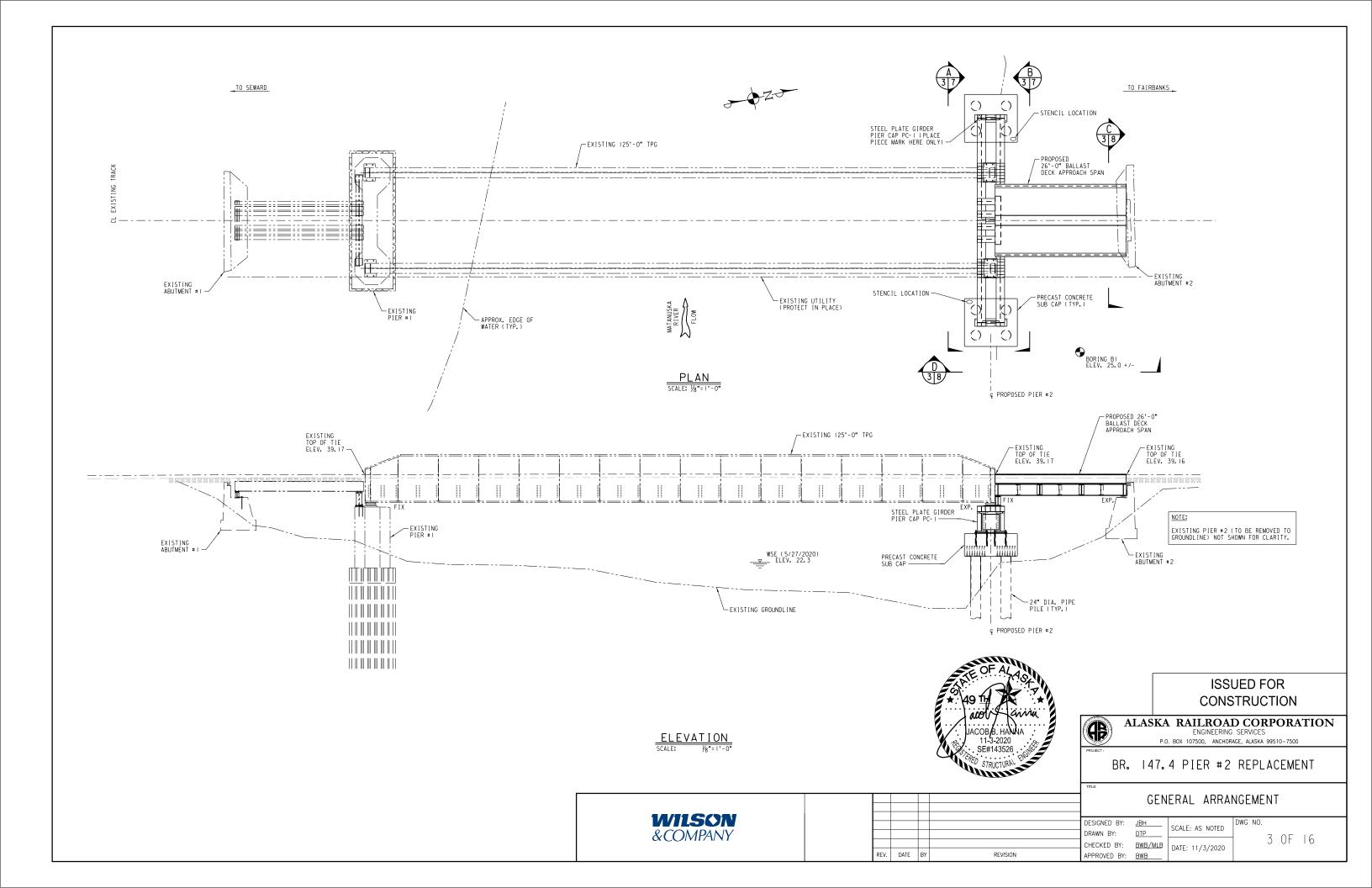
BR. 147.4 PIER #2 REPLACEMENT

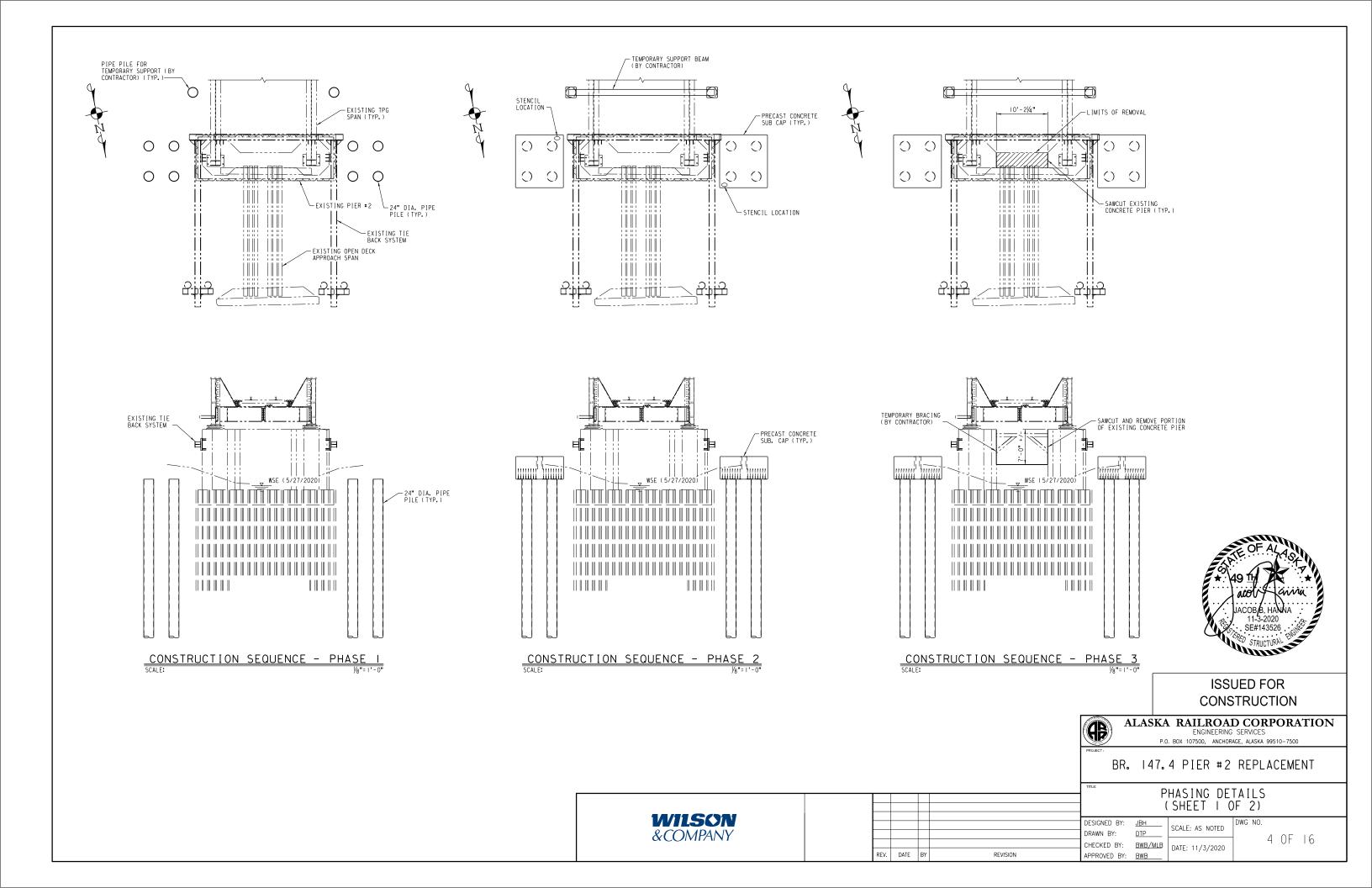
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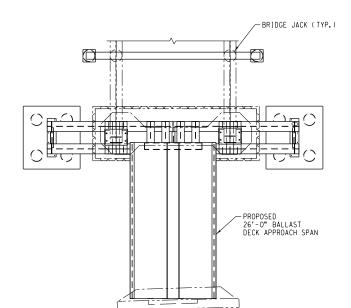
GENERAL NOTES

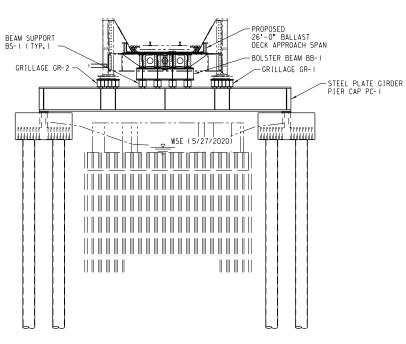


ESIGNED BY: JBH SCALE: AS NOTED DRAWN RY-DTP 2 OF 16 CHECKED BY: BWB/MLB DATE: 11/3/2020 REV. DATE BY REVISION APPROVED BY:









CONSTRUCTION SEQUENCE - PHASE 4 SCALE: y₈"=1'-0"

PIER #2 PROPOSED CONSTRUCTION SEQUENCE

PHASE I

I. DRIVE ALL REQUIRED PIPE PILE.

PHASE 2

- 2. INSTALL PRECAST CONCRETE SUB CAPS.

- 4. PROVIDE TRACK CLOSURE (ARRC).
- 5. SAWCUT AND REMOVE PORTION OF EXISTING CONCRETE PIER AND INSTALL TEMPORARY BRACING AS REQUIRED.

6. REOPEN BRIDGE TO RAILROAD TRAFFIC WITH SLOW ORDER (ARRC).

PHASE 4

- 7. PROVIDE TRACK CLOSURE (ARRC).
- 8. INSTALL BRIDGE JACKS AND JACK THE TPG SPAN.
- 9. REMOVE EXISTING 26' APPROACH SPAN.
- 10. REMOVE PORTION OF EXISTING PIER AS REQUIRED TO INSTALL STEEL PLATE GIRDER CAP.
- II. INSTALL STEEL PLATE GIRDER PIER CAP.
- 12. RE-SET EXISTING TPG ON STEEL PLATE GIRDER PIER CAP.
- 13. INSTALL BOLSTER BEAM.
- 14. INSTALL BALLAST DECK APPROACH SPAN.
- 15. REOPEN BRIDGE TO RAILROAD TRAFFIC WITH SLOW ORDER (ARRC).
- 16. REMOVE REMAINING EXISTING PIER REMNANTS.
- 17. RESTORE AREA TO ORIGINAL CONDITION OR BETTER.

CONSTRUCTION PLAN AND JACKING NOTES

- I. THE SUGGESTED CONSTRUCTION SEQUENCE PROVIDED IN THESE PLANS IS CONCEPTUAL. THE CONTRACTOR SHALL SUBMIT A DETAILED CONSTRUCTION PLAN FOR APPROVAL. ALL TEMPORARY BRACING REQUIRED TO ENSURE THE STABILITY OF THE STRUCTURE DURING ERECTION IS THE RESPONSIBILITY OF THE CONTRACTOR.
- 2. THE CONTRACTOR SHALL SUBMIT DETAILED JACKING PLANS AND CALCULATIONS, INCLUDING TEMPORARY SUPPORT DESIGN TO THE RAILROAD FOR APPROVAL. PLANS AND CALCULATIONS SHALL BE SEALED BY A LICENSED PROFESSIONAL ENGINEER IN THE STATE OF ALASKA.



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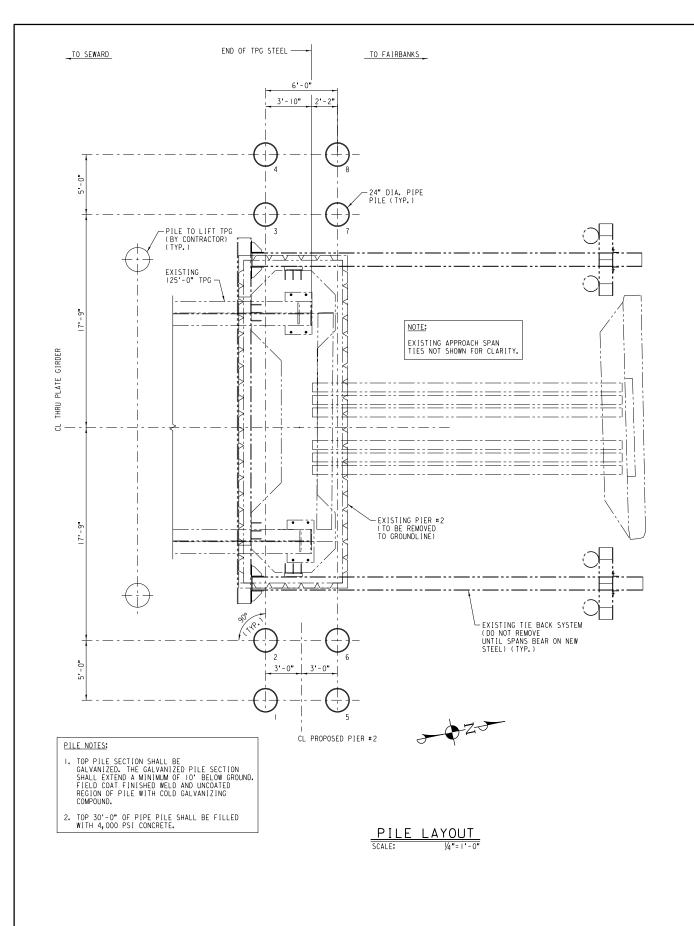
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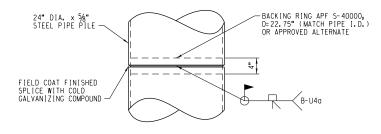
WILSON &COMPANY

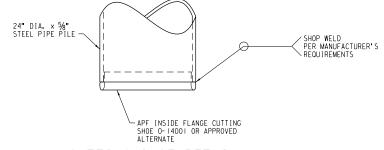
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				DRAWN BY:	DTP
				CHECKED BY:	BWB/
REV.	DATE	BY	REVISION	APPROVED BY:	BWB

PHASING DETAILS (SHEET 2 OF 2) DESIGNED BY: SCALE: AS NOTED

5 OF 16 CHECKED BY: BWB/MLB | DATE: 11/3/2020







CUTTING SHOE DETAIL SCALE: ""=1'-0'

PILE DRIVING NOTES

DESIGN

- All piles shall be driven to 135 ton capacity. Minimum pile penetration depth = 80' below pile cutoff. Estimated design pile depth = 120' from top of tie.
- 2. Estimated capacity of driven piles shall be calculated using the Modified ENR formula, with Factor of Safety of 5. Pile driving records and estimated capacities shall be submitted to the engineer. Alternate methods such as Gates or PDA testing may also be considered at the Railroad's discretion.
- 3. Vibratory hammers are only permitted for 20' max of pile advancement, measured from pile cutoff.
- 4. Mark every pile with a dimension indicating the pile depth from cutoff to point of pile. The dimension shall be rounded to the nearest foot. The mark shall be welded on the outside face, low mile post side on the pile, approximately I'-0" below the bottom of the cap, and in numbers of approximately 3" in height. If a pile is not exposed, no mark is required.

STEEL

- I. Piles ASTM A252, GRADE 3, SPLIT SEAM WELDED
- 2. Pile splices ASTM A572 GRADE 50

GALVANIZED PIPE PILE

- Where specified, galvanized coating for pipe piles shall conform to ASTM A123. Pickle per SSPC No. 8 and Hot-Dipped Galv. per current ASTM A123. Coating weight 2.3 oz. per sq. ft.
- 2. Provide 3" Mask on Each end of Pile.

SPLICE

I. Splices shall be made a sufficient distance above the ground or water (not less than one foot) so that the splice can be observed during driving. The number of splices shall be kept to a minimum. Splicing cut-offs or short pleces to make a main bearing ple is not permitted. The pile shall be driven so that the upper splice is at least 10 feet below the ground surface.

TOLERANCE

I. Variations greater than ¼" per foot from vertical or batter line shall not be allowed. The deviation of the top of the piles in a bent shall not exceed one inch from the pian location. Piles not meeting tolerance requirements or out of line as to impair usefulness, or piles that are damaged in driving as to impair structural capacity, shall be pulled and redriven or an additional pile shall be driven to provide added support.



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ENGINEERING SERVICES

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BR. 147.4 PIER #2 REPLACEMENT

WILSON &COMPANY

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PIER #2 FOUNDATION PLAN

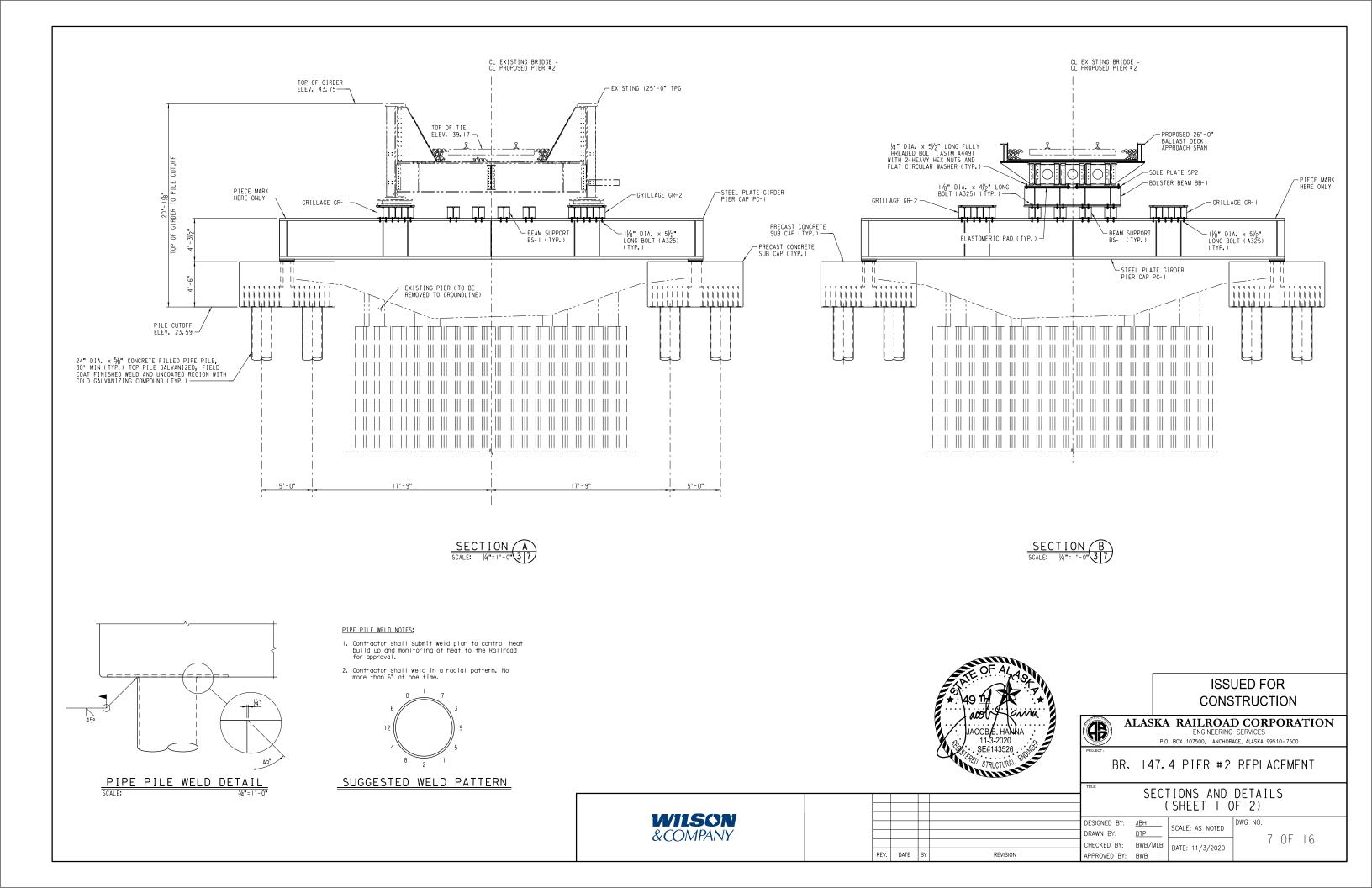
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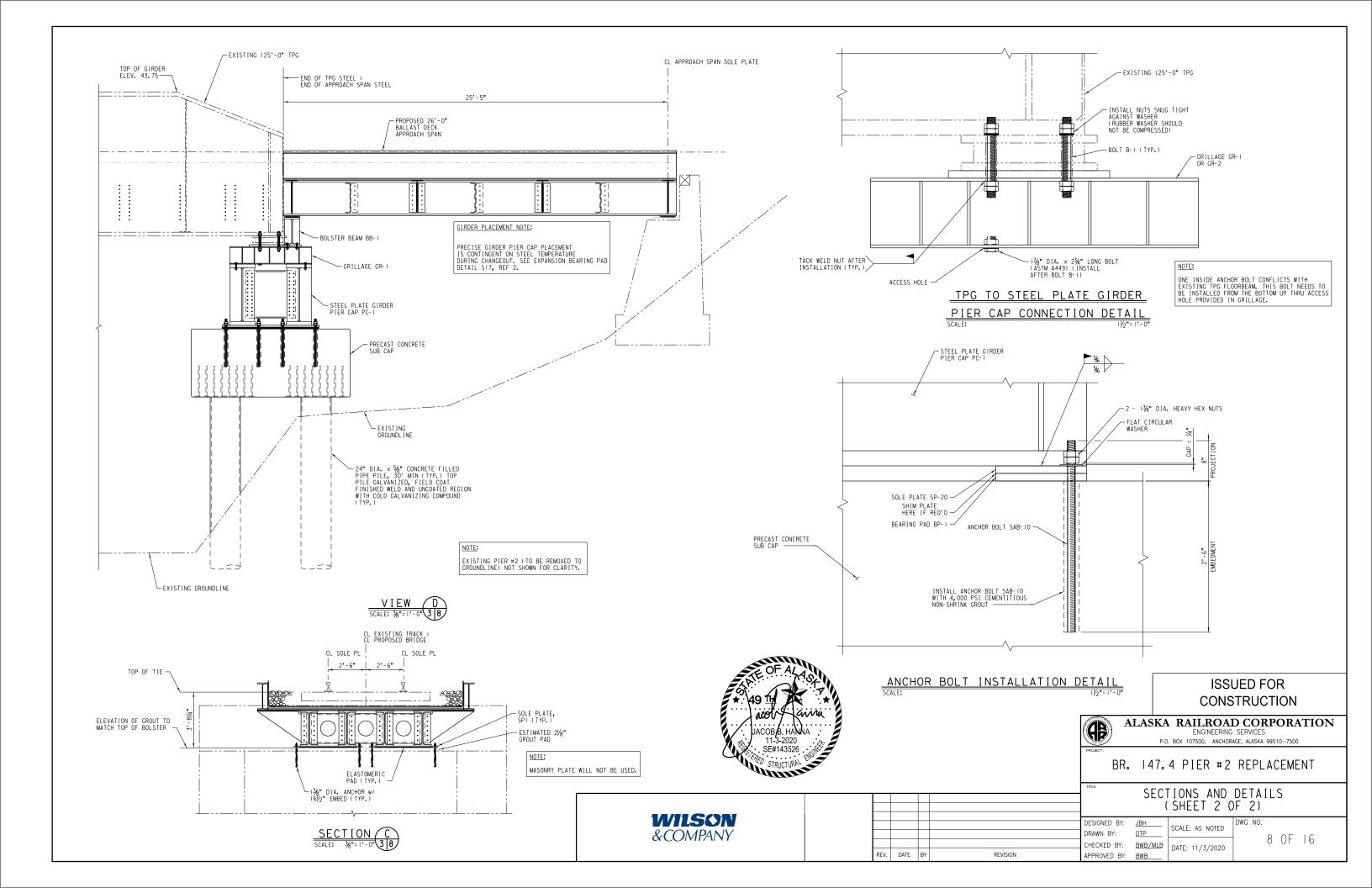
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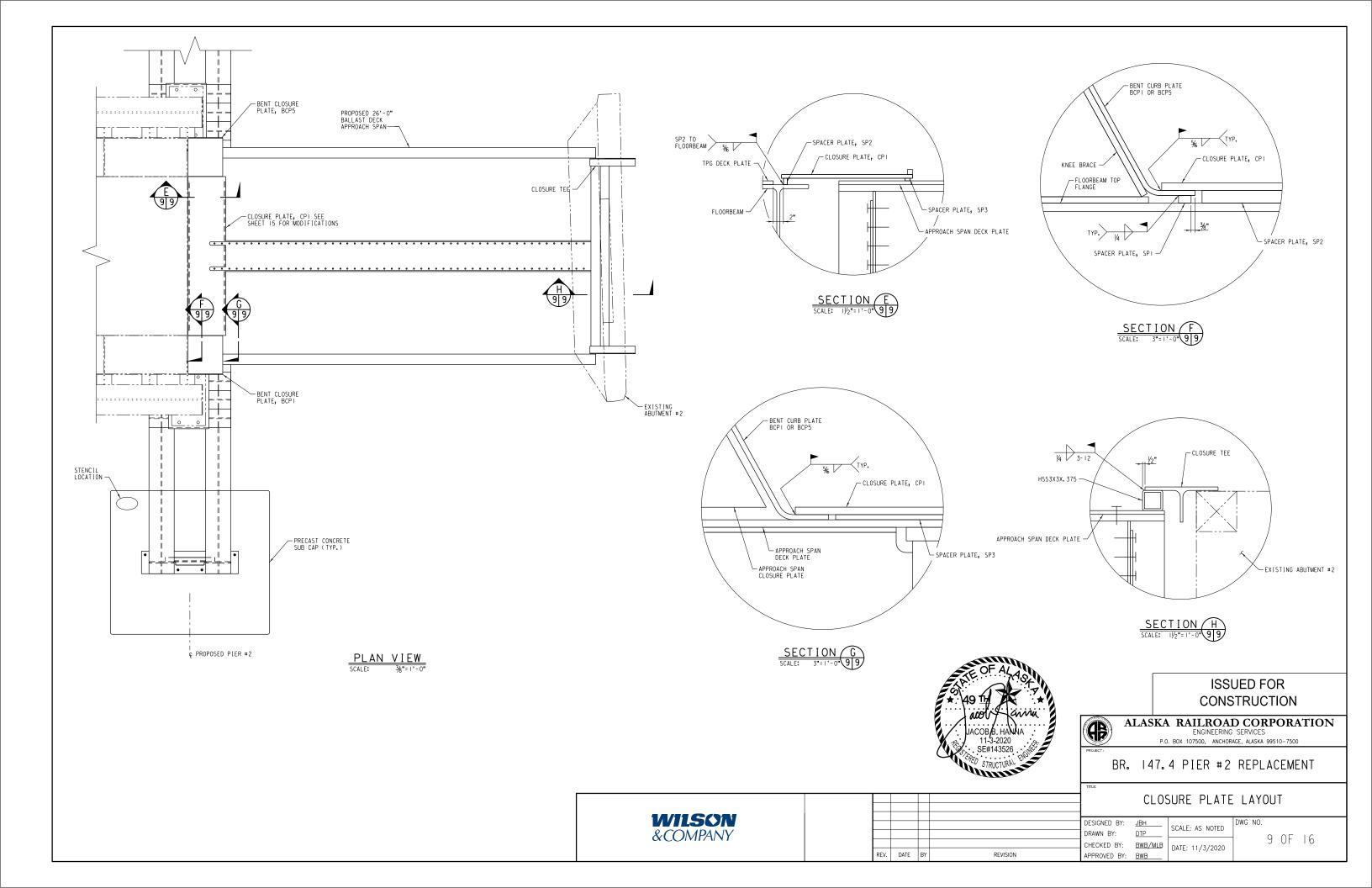
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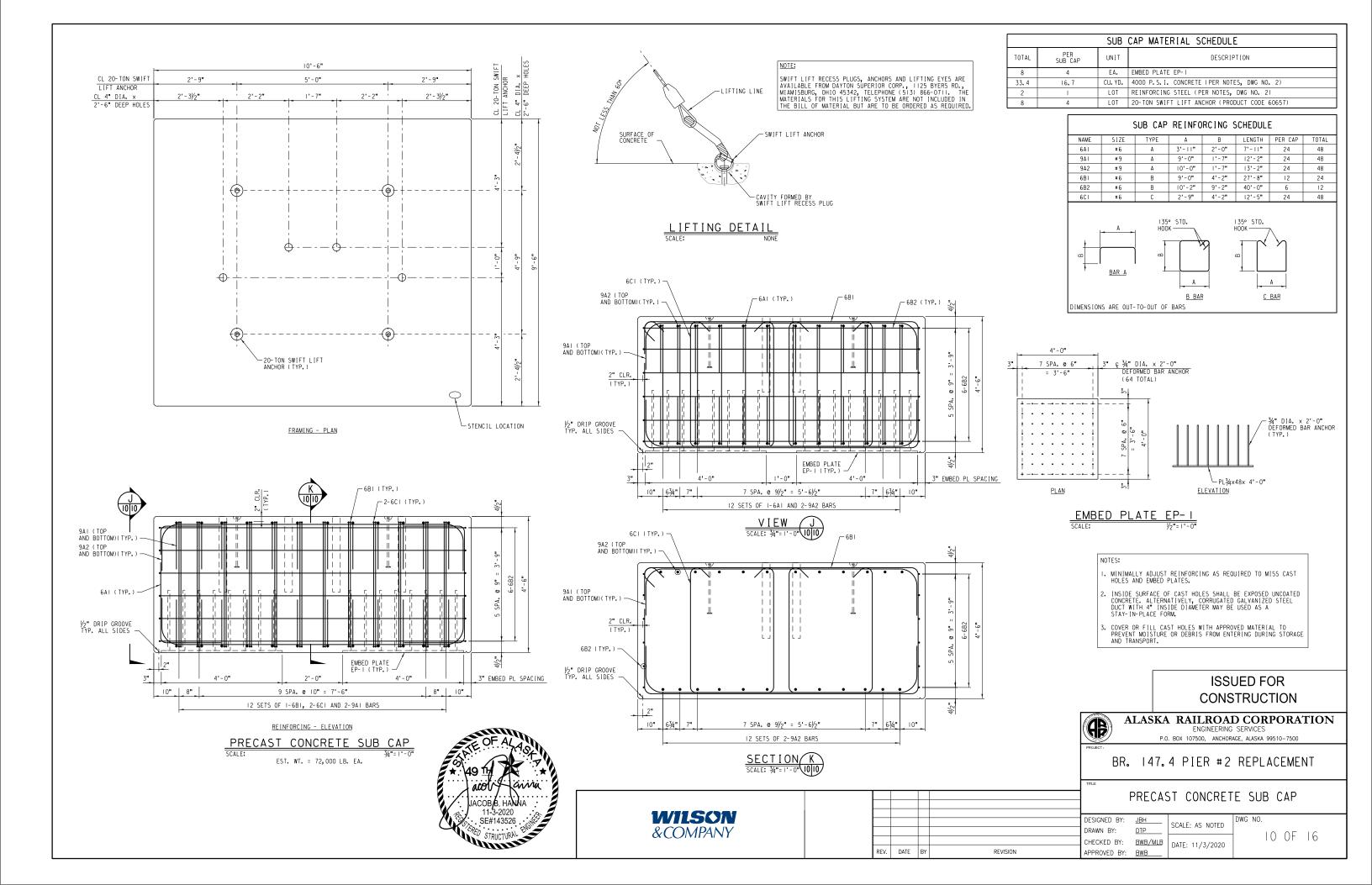
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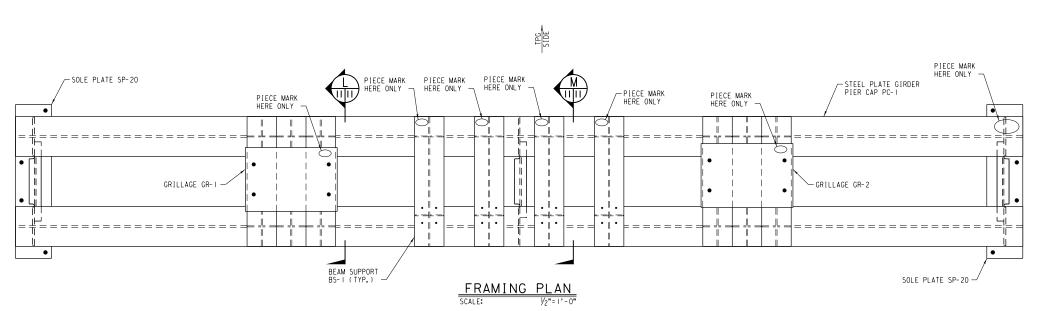
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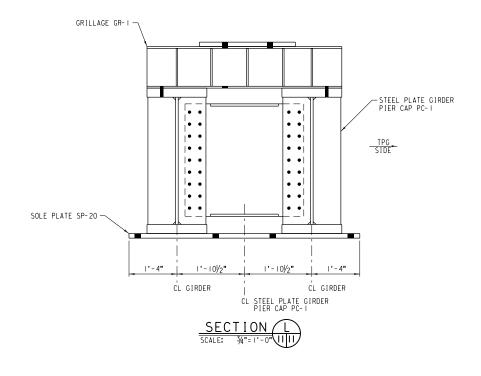


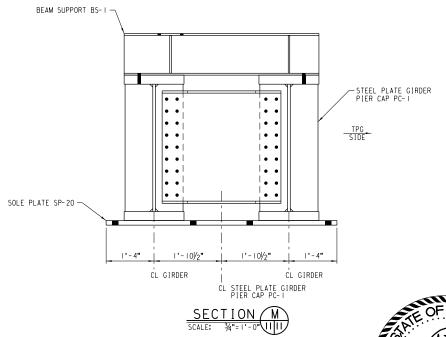






STRUCTURAL STEEL SCHEDULE													
DESCRIPTION	ESTIMATING UNIT	QUANTITY	SHIPPING NOTES										
STRUCTURAL STEEL (STEEL PLATE GIRDER PIER CAP PC-1)	EA.	I	SHIP WITH SHOP FASTENED DIAPHRAGMS										
STRUCTURAL STEEL (GRILLAGE GR-I)	EA.	1	SHIP LOOSE										
STRUCTURAL STEEL (GRILLAGE GR-2)	EA.	1	SHIP LOOSE										
STRUCTURAL STEEL (BEAM SUPPORT BS-I)	EA.	4	SHIP LOOSE										
STRUCTURAL STEEL (BOLSTER BEAM BB-I)	EA.	I	SHIP LOOSE										
STRUCTURAL STEEL (SOLE PLATE SP-20)	EA.	2	SHIP LOOSE										
BEARING PAD BP-1	EA.	2	SHIP LOOSE										
STRUCTURAL STEEL (BOLT B-I)	EA.	8	SHIP LOOSE, BOXED										
STRUCTURAL STEEL (ANCHOR BOLT SAB-10)	EA.	8	SHIP LOOSE, BOXED										
1/8" DIA. x 4/2" LONG BOLT (A325)	EA.	20	SHIP LOOSE, BOXED (4 EXTRA INCLUDED)										
11/8" DIA. x 51/2" LONG BOLT (A325)	EA.	45	SHIP LOOSE, BOXED (5 EXTRA INCLUDED)										
I¼" DIA. × 5½" LONG FULLY THREADED BOLT (ASTM A449)	EA.	6	SHIP LOOSE, BOXED (2 EXTRA INCLUDED)										
17/8" DIA. × 23/4" LONG BOLT (ASTM A449)	EA.	4	SHIP LOOSE, BOXED (2 EXTRA INCLUDED)										







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P.O. BOX 107500, ANCHORAGE, ALASKA 99510-7500

BR. 147.4 PIER #2 REPLACEMENT

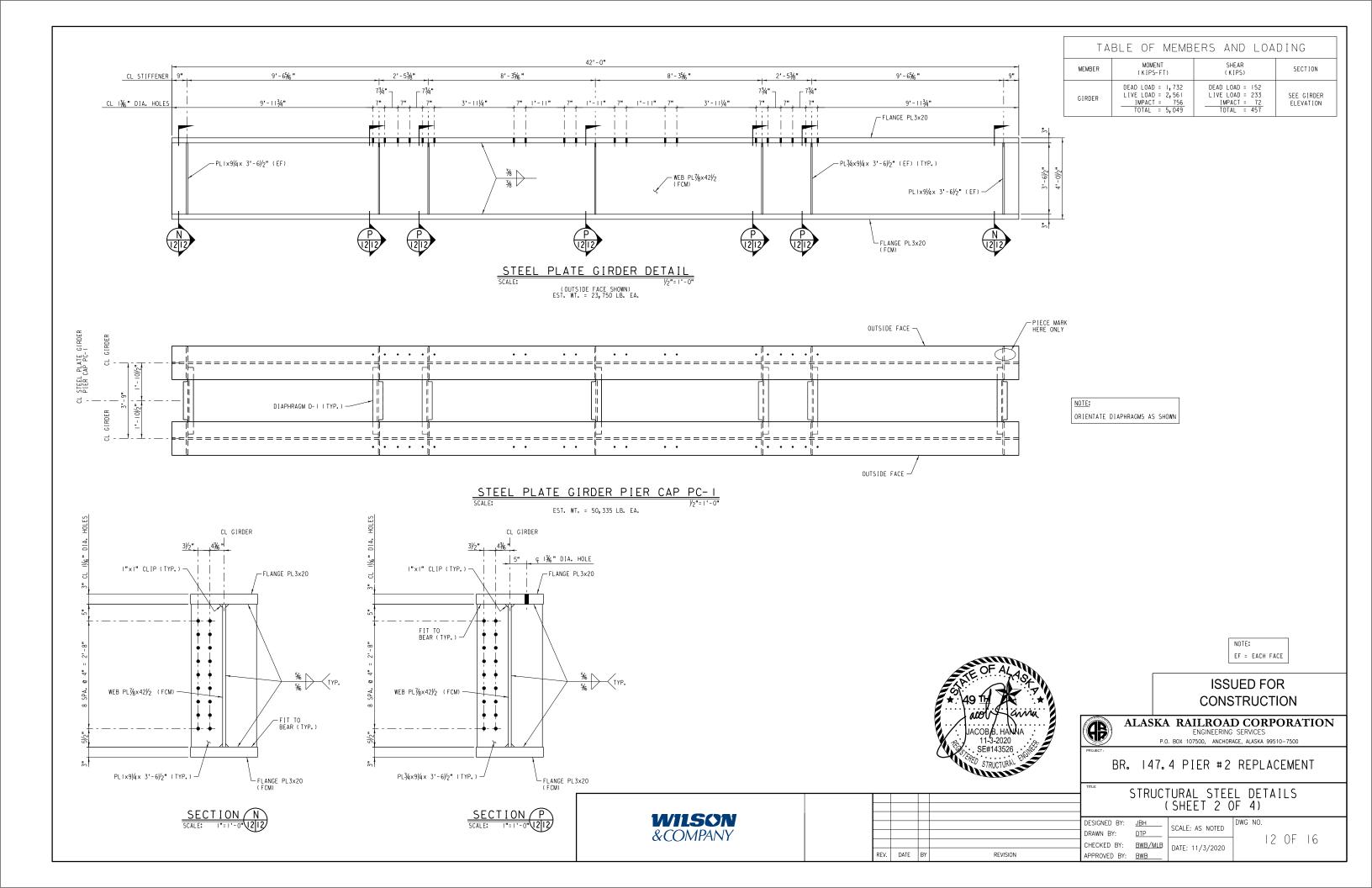
WILSON &COMPANY

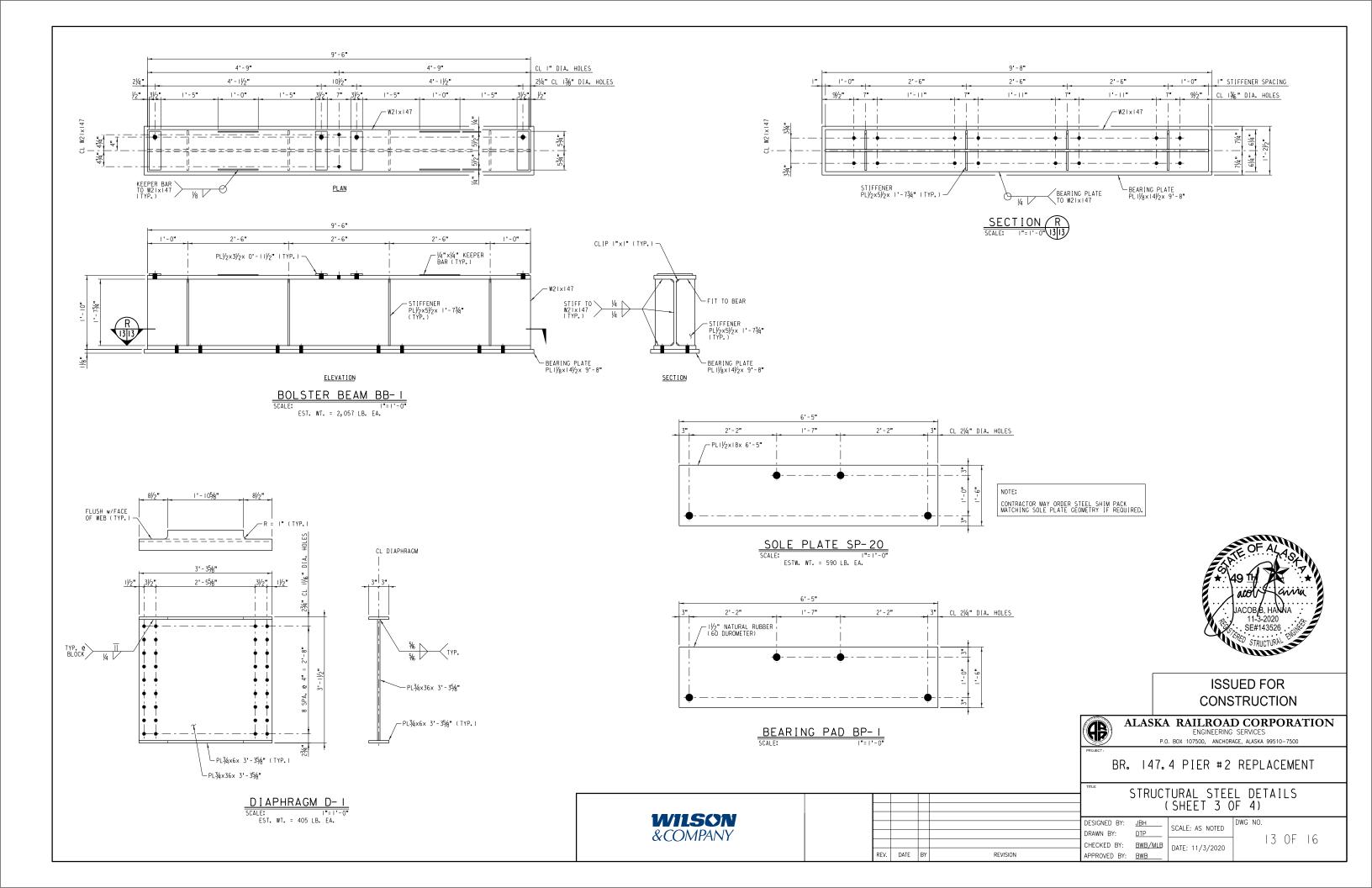
		l		
DESIGNED (
DRAWN BY:				
CHECKED E				
APPROVED	REVISION	BY	DATE	REV.

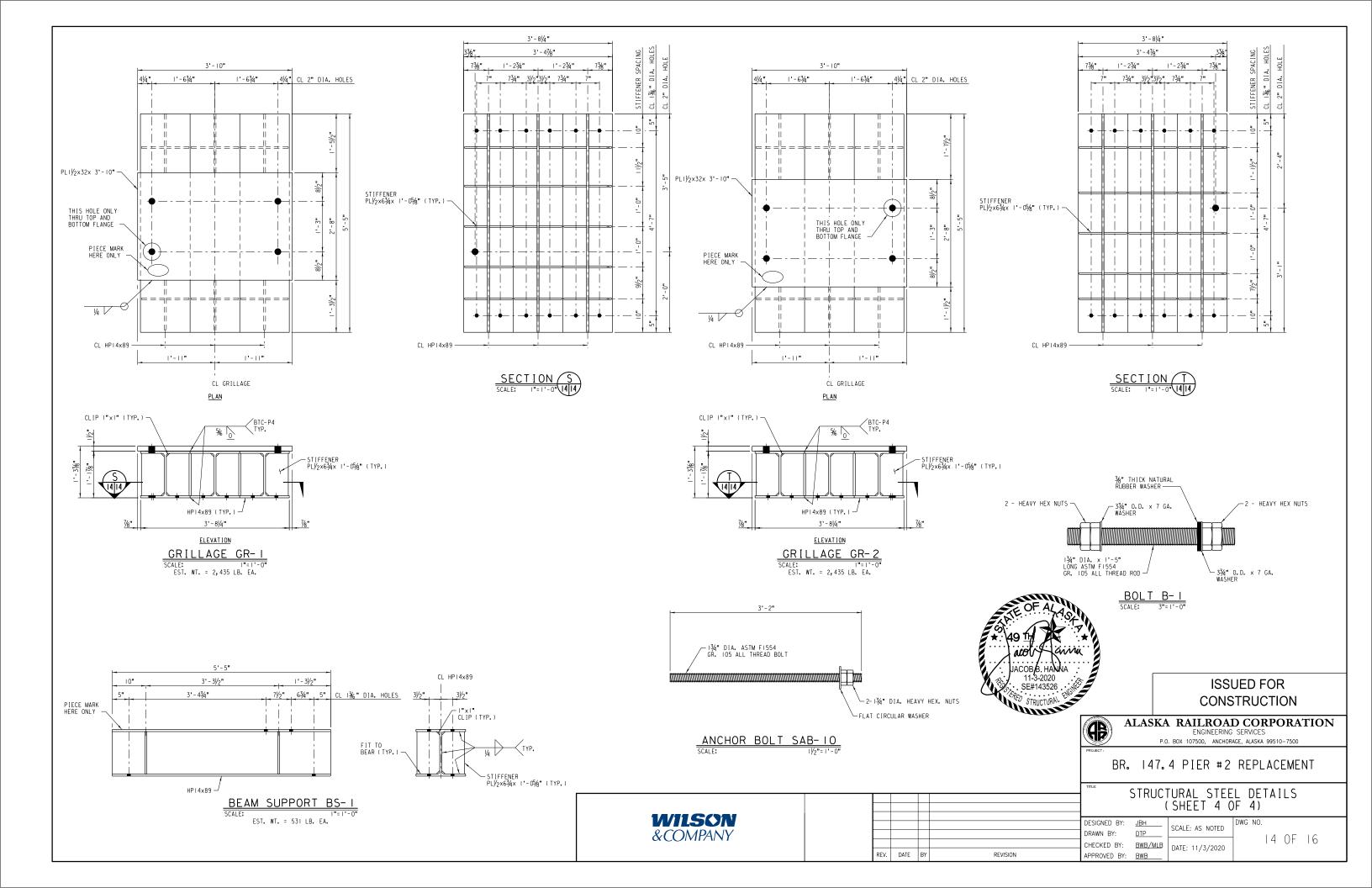
STRUCTURAL STEEL DETAILS (SHEET 1 OF 4) DWG NO.

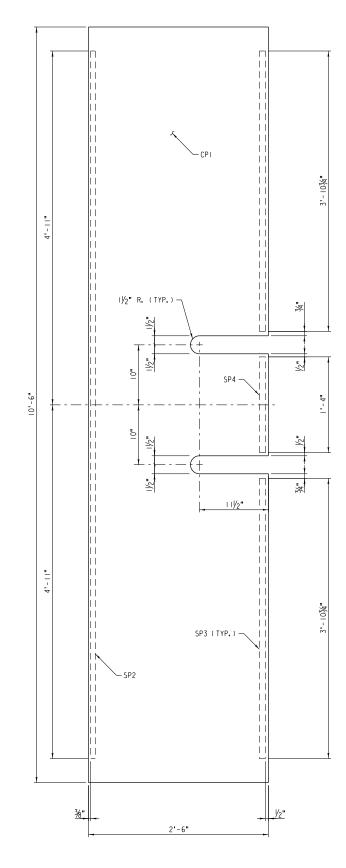
MED BA:	<u>JBH</u>	SCALE: AS NOTED
I BY:	<u>DTP</u>	SCALE. AS NOTED
ED BY:	BWB/MLB	DATE: 11/3/2020
VED BY:	RWR	

II OF 16



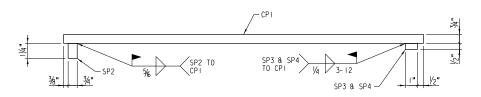






CLOSURE PLATE CPI MODIFICATIONS

SCALE: IV/2"=1'-0"



CPI SECTION VIEW SCALE: 3"=1'-0"

NOTES:

- I. ALL PLATE SHALL BE GRADE 50.
- 2. ALL HSS SHALL BE GRADE 46 OR BETTER.
- 3. ALL STEEL SHALL BE UNCOATED.
- 4. ALL WELD ELECTRODES SHALL BE LOW HYDROGEN, 70,000 PSI.

CLOSURE PLATE MATERIAL SCHEDULE										
ITEM	SIZE	LENGTH	QTY							
CPI	CPI 3/4"×30" 10'-6"									
SPI	3/4"×1//4"	0'-5"	2							
SP2	¾"×1¼"	9'-10"	I							
SP3	У2"х1"	3'-10¾"	2							
SP4	½"x1"	' - 4"								
ABUT 2	HSS3x3x. 375	12'-71/2"	_							



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BR. 147.4 PIER #2 REPLACEMENT

MISCELLANEOUS STEEL DETAILS



				ı ıvı ı	JUE
				.,,,	002
				DESIGNED BY:	<u>JBH</u>
				DRAWN BY:	DTP
				CHECKED BY:	BWB/N
REV.	DATE	BY	REVISION	APPROVED BY:	BWB

SNED BY: JBH SCALE: AS NOTED N BY: <u>DTP</u> KED BY: <u>BWB/MLB</u> DATE: 11/3/2020

15 OF 16

Northern Geotechnical Engineering, Inc. and Terra Firma Testing 11301 Olive Lane Anchorage, AK 99515 Telephone: 907-344-5934

EXPLORATION B1

	A.									PAGE 1 OF 3	
NGE-	TFT PROJECT NAME: ARRCBridge147.4	NGE-TFT PROJECT NUMBER: 5747-20									
PROJ	JECT LOCATION: Matanuska River, AK	E	EXPLORATION CONTRACTOR: Discovery Drilling, Inc.								
EXPL	ORATION EQUIPMENT: Geoprobe7822DT	EXPLORATION METHOD: HollowStemAuger									
SAME	PLING METHOD: MPTw/340lbautohammer	THOD: MPTw/340lbautohammer LOGGED									
DATE	E/TIME STARTED:6/10/2020@12:35:00PM		ATE/	TIME	СОМР	LETE) :	6/11/2	2020 @3:50:00PM		
EXPL	ORATION LOCATION: SeereportFigure2		ROUN	ND EL	EVAT	ION: <u>1</u>	loth	Knowr	1		
∑ GROU	UNDWATER (ATD): Approx.11.0ftbgs		GRO	UNDV	VATE	R (): N	/A				
EXPL	ORATION COMPLETION: Backfilled with cuttings	. W	EATH	ER C	ONDIT	TONS:	_				
GRAPHIC LOG FROZEN SOILS		SAMPLE TYPE	FIELD SAMPLE ID	RECOVERY (in)	FIELD BLOWS	ω('N')	SAMPLE INT. COLLECT	LAB SAMPLE ID	LAB RESULTS	REMARKS/NOTES	
5	SAND WITH SILT (SP-SM), loose to medium dense, gray, moist to wet, fine grained		S1	12	2	14		21	<u> </u>		
15	SAND WITH GRAVEL (SP), medium dense, gray	X	51	12	5 8	14		51	\$1 MC = 29.3%		
20	SAND (SP), medium dense, gray, medium to coarse grained	M	S2	14	4	15		S2	S2		
25		A			. 6 8				MC = 18.5%		
30 00 00 00 00 00 00 00 00 00 00 00 00 0	GRAVEL WITH SAND (GP), medium dense, gray	X	S3	12	8 11 12	22		S3	S3 MC = 9.3% 52.7% gravel, 40.4% sand, 6.9% silt		

	Northern Geotechnical Engineering, Inc. and Terra Firma Testing 11301 Olive Lane Anchorage, AK 99515 Telephone: 907-344-5934					E	EXF	PLORA	TION B1 PAGE 2 OF 3
NGE-TF	TPROJECT NAME: ARRCBridge147.4	_ N	IGE-T	FTPR	OJEC	TNUME	BER: <u>5</u>	747-20	
PROJE	CT LOCATION: MatanuskaRiver,AK		XPLC	RATIO	N CO	NTRAC	TOR:D	iscoveryDrilling,Ind	2
EXPLO	RATION EQUIPMENT: Geoprobe7822DT	. 6	XPLC	RATIO	N ME	THOD:	Hollow	StemAuger	
SAMPL	ING METHOD: MPTw/340lbautohammer		.oggi	ED BY	C.Ba	nzhaf			
DATE/T	IME STARTED:6/10/2020@12:35:00PM		DATE/	ПМЕ С	ОМР	LETED:	6/11/2	2020 @3:50:00PM	
EXPLO	RATION LOCATION: SeereportFigure2		GROUI	ND ELI	EVATI	ON: <u>No</u>	tKnowr	1	
☑ GRO	UNDWATER (ATD): Approx.11.0ftbgs	Ţ	GRO	UNDW	ATER	(): <u>N/</u>	4		
EXPLO	RATION COMPLETION: Backfilled with cuttings	v	VEATH	HER CO	ONDIT	IONS:			
GRAPHIC LOG FROZEN SOILS	MATERIAL DESCRIPTION	SAMPLE TYPE	FIELD SAMPLE ID	RECOVERY (in)	FIELD BLOWS	ω(N)		LAB RESULTS	REMARKS/NOTES
70000	GRAVEL WITH SAND (GP), medium dense, gray (continued)	X	S4	8	8 8 5	11	S4	S4 MC = 9.1%	
45 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	SAND (SP), loose to medium dense, gray, wet, medium to coarse grained, interbedded with thin layers of medium stiff gray silt	X	S5	16	6 7 8 10	12	S5	S5 MC = 18.9% P200 = 7.5%	
55		X	S6	17	6 8	14	S6	\$6 MC=23.7%	
65					10 13			0.2% gravel, 94.4% sand, 5.4% silt	
70 1 75	SILT (ML), medium stiff to stiff, gray, wet, interbedded with layers of sand	X	S7	19	6 9 12 15	14	S7	S7 MC = 26.1%	

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EXPLORATION B1

~4	P .											FAGE 3 OF 3	
NGE-TFT	PROJECT NAM	IES ARRO	Bridge 147.4		N	GE-T	FTPR	OJEC	TNUM	BER: <u>5</u>	747-20		
PROJECT	г			LOCATION:	EXPLORATION CONTRACTOR: Discovery Drilling, Inc.								
Matanuska	EXPLORATION METHOD: HollowStemAuger												
Geoprobe	L	OGG	D BY	: <u>C.B</u> a	nzhaf								
MPT w/ 34	10lb autohamme	r			D	ATE/	ПМЕ	COMP	LETEC	6/11/2	2020 @3:50:00PM		
DATE/TIM	NESTARTEDS 6	/10/2020 @	@ 12:35:00 PM		G	ROU	ID EL	EVAT	ON: N	otKnow	1		
EXPLORA				LOCATION:	¥	GRO	UNDV	VATER	R (): N	Ά			
See report	t Figure 2								IONS:				
			OWATER (ATD):							ECT			
			x. 11.0 ft bgs							COLLECT			
(;3/25\$7	7,21 &203/(7,21 ₈ Ba	ckfilled with cuttings						(N,)	SAMPLE INT			
2					Ä	Ω	Ē	δ		SAMPL	S L		
E S S S		MA	TERIAL DESCRIPTION		Ž		ÆRY	BLCWS		SAMPLE		REMARKS/NOTES	
- DE					SAME	FIELD SAMP	RECOVERY	FELD		AB S/	LAB RESU		
80													
	of sand (conti	:dium stiff to nued)	o stiff, gray, wet, interbed	ded with layers		S8	17	4	8	S8	S8 MC = 26.0%		
F								8 10			P200 = 76.5% PL = 22		
85													
					V							<u> </u>	
					M						Į		
90								L			<u> </u>		
			ium dense, gray, wet, me thin layers of medium sti			S9	18	8	14	S9	S9 MC = 25.1%		
	granica, interp	oddod With	ann layers of mediam sa	ii giuy siic				12 11			P200 = 7.2%		
95					Ц								
1111					M								
					Ħ								
100	SILT (ML), me	dium stiff to	stiff, gray, moist, interb	edded with		S10	18	2	6	S10	S10	Pocket Pentrometer:	
	layers of fine to	o medium g	rain wet sand					2			MC = 31.6% P200 = 93.3%	0.75, 0.75, 1.0, 1.0, 1.25 tsf.	
<u> </u>								5			PL = 23		
105													
					V							1	
					/\			1			\ .		
110								_	_			Pocket Pentrometer:	
						S11	24	3	8	S11	S11 MC = 28.8%	4 @ 0.75 tsf.	
		Bottom o	of borehole at 112.0 ft bg	S.				4			P200 = 93.9%		

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BR. 147.4 PIER #2 REPLACEMENT

BORING LOG

WILSON &COMPANY

Always refer to our complete geotechnical report for this project for a more detailed explanation of the subsurface conditions at the project site and how they may affect any existing and/or prospective project site development.

DESIGNED BY: <u>JBH</u> SCALE: AS NOTED DRAWN BY: <u>DTP</u> 16 OF 16 CHECKED BY: BWB/MLB DATE: 11/3/2020 REV. DATE BY REVISION APPROVED BY: BWB