

NORCO

1929-2019

NEWSLINE

1929 | The Roaring Twenties were drawing to a close leaving an unprecedented impact on lifestyle from the way people dressed to

the way they worked. The heartaches of War World I were fading as the crash on Wall Street and the start of the Great Depression brought a new reality. Art and entertainment fueled the American Spirit however, with the opening of the Museum of Modern Art, the first Academy Awards celebration, the debut of Broadway Melody as the first major musical talkie. Jazz matured as a musical genre while Rudy Vallee

and George Gershwin tunes were heard on in-home radios. Automobiles were becoming more affordable for the American family and Shell gasoline stations were opening for business in neighborhoods throughout the country.

In Louisiana, families were recovering from the 1927 Mississippi River flood, Governor Huey Long stimulated economic growth with a focus on infrastructure and an emphasis on public education. New Orleans enhanced its reputation as the birthplace of jazz and during a streetcar conductor strike the po-boy sandwich emerged as a culinary delight.

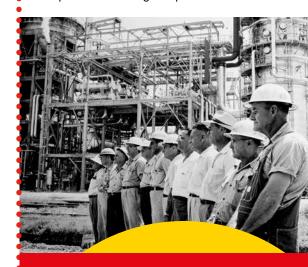
IN THE SMALL TOWN OF NORCO, which took its name from the New



Orleans Refining Company, the rhythm of Louisiana and the spirit of America was beating strong with an economic event that would be the foundation for growth, prosperity and a deep rooted sense of community. Shell Oil Company purchased the New Orleans Refining Company in December 1929. The 366-acre site, located on the grounds of former sugar plantations, would be the home of one of the largest oil-products refineries in Louisiana.

OPERATIONS CONSISTENTLY

EXPANDED and by the 1940s, the plant was processing 25,000 barrels of crude oil daily. With advancements in equipment and technology, oil discoveries and construction of pipelines, the refinery continued to increase capacity and improve its products. The addition of a chemical manufacturing plant in the late sixties complemented refining operations, significantly enhancing the site's contributions as a major manufacturing complex.

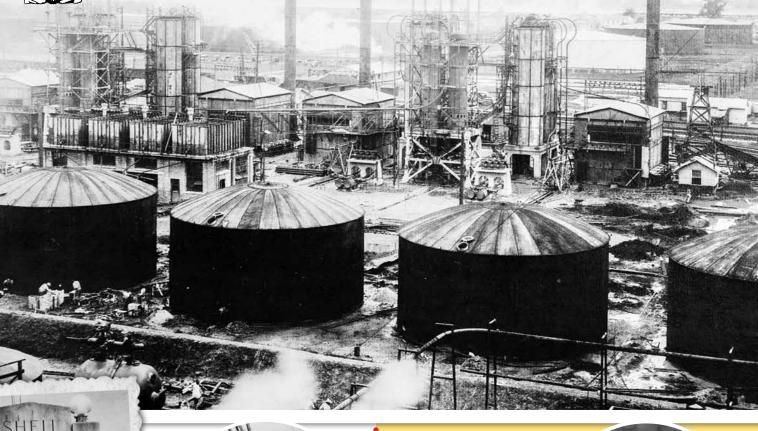


This special Anniversary Edition of Newsline

depicts Shell Norco's growth through nine decades of commitment to safety, community, family, quality and education. You will see photos from the days when Norco employees received on-the-grounds housing along with a full range of recreational, educational and entertainment opportunities along with community and Shell highlights over the years.



The Shell Petroleum Company acquires the New Orleans Refining Company.





Robert "Bob" Gervais Montz was the head watchman from 1929 to at least 1945.



Construction begins on the Bonnet Carré Spillway.

Norco Elementary School Class of 1929.

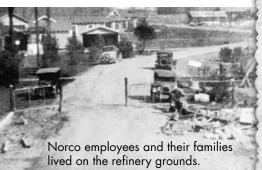


The Bonnet Carré Spillway Project is completed.





President Franklin Roosevelt visits the Bonnet Carré Spillway and drives through the streets of Norco.



1944

Norco was the first refinery to produce commercial quantities of cumene, a valuable ingredient that contributed greatly to increased production of aviation gasoline during WWII. In addition, the refinery supplied diesel fuel for Navy landing ships, gasoline for the ground troops, and many other essential products.



Shell Norco was a town within a town. There was a hospital, nurse and doctor on-site. A company ambulance

handled all emergencies in the community. Recreation facilities included a six-hole golf course, ball diamond with lights, a swimming pool and gym. The auditorium included a theater, pool room and canteen.



The original

The Shell ambulance served the community



The "Shell Oilers" Baseball Team

Bethune High School opens in Norco, the first black high school in St. Charles Parish.



1955

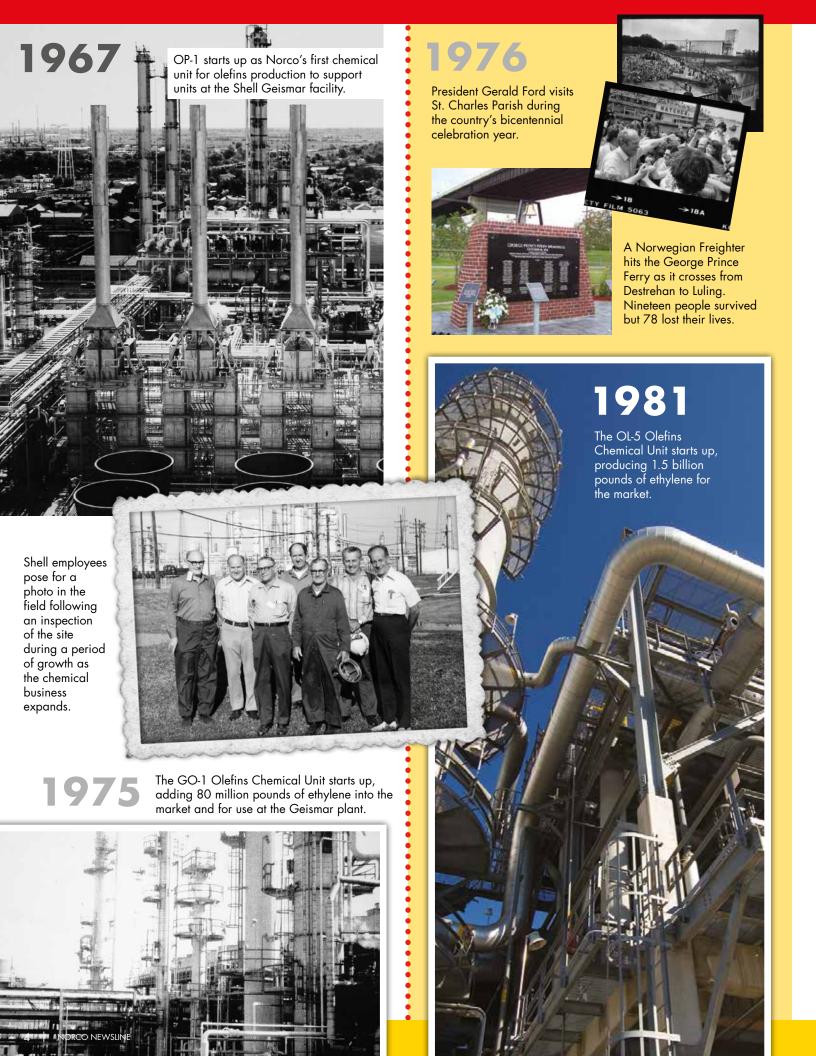
Shell Norco Westsite opens to complement the Norco Refinery. This picture frame was crafted with wood from a barn that was on the property.



Norco Volunteer Fire Department is founded. Volunteers had a red phone in their houses that was the "Fire Phone." You could not dial out - but it rang when someone reported a fire in Norco.

> Refining capacity increases to 150,000 barrels per day.



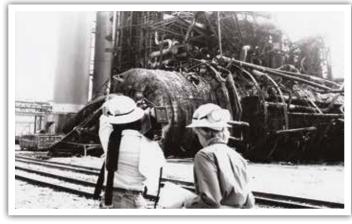


1986

Refining capacity increases to 235,000 barrels per day.



1988



At 3 a.m. on May 5, 1988, a corrosion of a vapor line within the Catalytic Cracking Unit causes an explosion devastating the Norco community with shockwaves 30 miles away. Seven Norco employees die in the explosion, 47 are injured and the town of Norco was greatly damaged.



1995

Shell Chemical purchases the St. Rose Refinery to startup an Olefin Feed Prep Unit to supply lower cost fuel to the Norco facility.



1998

Shell Norco Refining becomes a division of Motiva Enterprises.



2000

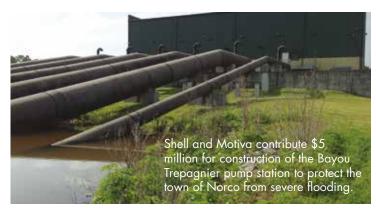
The OP-1 Unit restarts in an integrated project with GO-1 and OL-5 to increase the capacity of ethylene sent to the Geismar plant.



2001

Shell and Motiva establish the Norco Community Fund and the Norco Economic Development Foundation with a \$1 million and \$5 million endowment respectively to support non-profit organizations and business development with impact on the Norco community. The Norco Christmas Parade is re-established with assistance from the Norco Community Fund.





2002

Motiva Enterprises enters a 50/50 joint venture between Shell and Saudi Aramco.



2003



2004

The Norco Community Advisory Panel (CAP) is formed as a communication liaison between community representatives and Shell leadership.







2005

Hurricane Katrina hits southeast Louisiana and the Mississippi Gulf Coast. Shell volunteers help Norco residents clean up and rebuild in the aftermath.

2006





The blast-resistant Chemical Control Center opens featuring advanced digital technology.

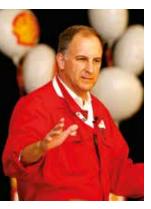


Shell donates land on River Road in Norco for construction of the Norco Community Health Center, a state-of-the-art medical center providing accessible, high quality care to Norco residents and surrounding neighbors.



The Cross Bayou Pump Station, built with state and local funding, along with a \$5 million donation from Shell and Motiva opens to minimize the risk of localized flooding on the east bank of St. Charles Parish.





The Motiva joint venture is dissolved and Shell assumes full ownership of the Norco Manufacturing Complex.

Brett Woltjen, Shell Norco General Manager



Royal Dutch Shell CEO

2018

Norco holds a Remembrance Ceremony in recognition of the 30-year anniversary of the site's Cat Cracker explosion.





Norco commits to a \$5 million legacy gift for the Dr. Rodney R. Lafon Performing Arts Center in Luling.

The St. Rose site is sold after operating as an Olefin Feed Prep Unit and a Bitumen production unit.

Shell announces Creative Energy - The Rhythm of Louisiana, a multi-media campaign highlighting the

Shell Norco celebrates 90 years of manufacturing excellence and community commitment.





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Norco Newsline is published regularly to inform the community about activities at the Shell Norco Manufacturing Complex. Please address inquiries to:

Rochelle Touchard, External Relations Manager **Shell Norco Manufacturing Complex** 15536 River Road | P.O. Box 10 | Norco, LA 70079 504-465-6667

Numbers and Addresses to Know:

St. Charles Emergency Operations Center. 985-783-5050 **Shell Norco Site Team Lead** 504-465-7342 **Shell Norco Community Information Line** 504-465-7483

Websites to Know.

www.shell.us/norco www.shell.us/louisiana www.norco-air.info

POSTAL PATRON













Our trademark Pecten has evolved and so has our commitment to:

Safety, Community, Family, Quality and Education.



ongoing commitment to the economy, the culture, and most importantly, the quality of life. From the Lafon **Performing Arts Center Shell** Theatre to Partner in Education activities, from endowment grants to building playgrounds, Shell Norco remains a viable community partner.

Today, Norco is a fully integrated worldclass refinery and chemical plant. With a workforce of 1,100 and support from more than 1,000 contract employees, the site processes

approximately 250,000 barrels of oil each day, The refinery converts crude oil into automotive gasoline and other products including ultra-low sulfur diesel, Jet A aviation fuel, furnace oil and liquefied petroleum gases. Chemicals produced at Norco contribute to end products used in daily lives including antifreeze, cosmetic detergents, carpeting, paints and coatings, tires and latex.

Shell's long and productive relationship with Norco and St. Charles Parish is stronger than ever. As the site celebrates its 90th anniversary, Shell Norco looks forward to continually enriching the community with volunteer service and supporting education and the arts as it manufactures the quality fuels and products to improve lives today and in the future.

