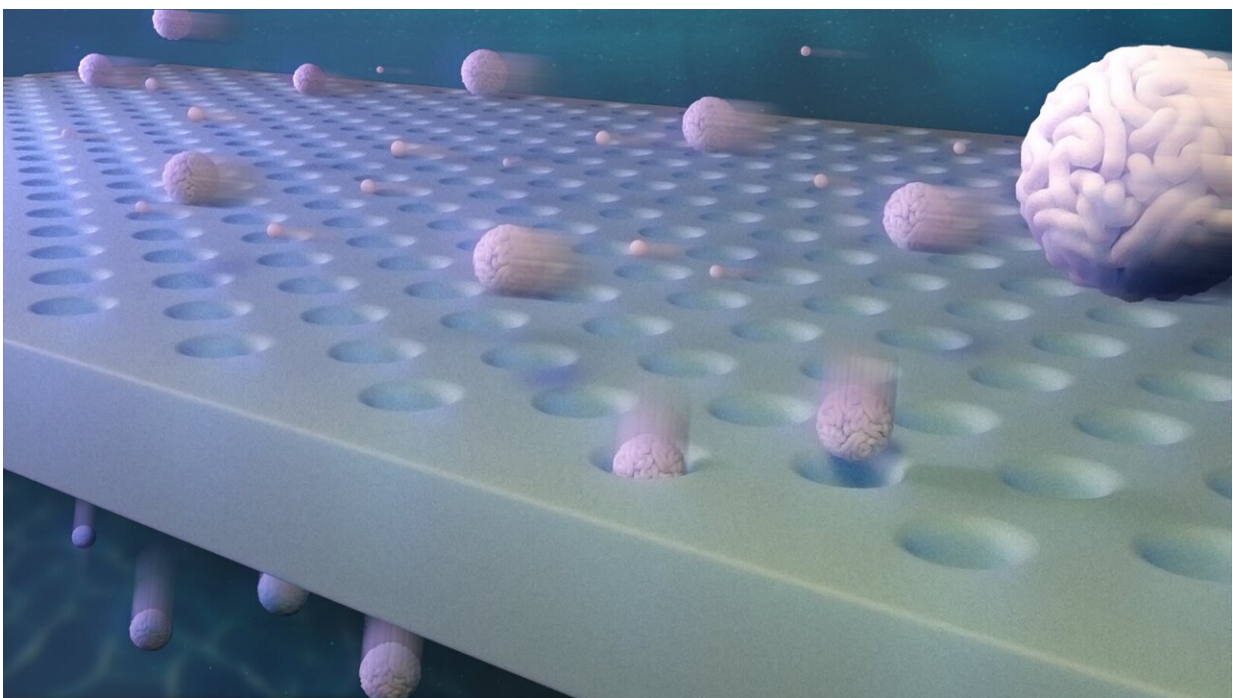


Scientists discover new behavior of membranes that could lead to unprecedented separations

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Nanoscale solutes with only slight differences in size can be separated by membranes with identical pores — if they have enough opportunities to try. Credit: Argonne National Laboratory.

Imagine a close basketball game that comes down to the final shot. The probability of the ball going through the hoop might be fairly low, but it

would dramatically increase if the player were afforded the opportunity to shoot it over and over.

A similar idea is at play in the scientific field of [membrane](#) separations, a key process central to industries that include everything from biotechnology to petrochemicals to [water treatment](#) to food and beverage.

"Separations lie at the heart of so many of the products we use in our everyday lives," said Seth Darling, head of the Advanced Materials for Energy Water Systems (AMEWS) Center at the U.S. Department of Energy's (DOE) Argonne National Laboratory. "Membranes are the key to achieving efficient separations."

Many commercial processes use membranes to separate out different sizes of solutes, which are substances that are dissolved in water or other fluids. Nearly all commercial membranes are polydisperse, which means that their pore sizes are not consistent. For these membranes, it's nearly impossible to do a sharp separation of materials as different sizes of solutes can fit through different pores.

"Essentially all commercial membranes, all membranes that are actually used for anything, have a wide range of pore sizes—little pores, medium pores and big pores," Darling said.

Darling and his colleagues at Argonne and the Pritzker School of Molecular Engineering at the University of Chicago have been interested in looking at the properties of isoporous membranes, which are membranes in which all the pores are the same size.

Previously, scientists had believed there was a limit to the sharpness of the separations that they could achieve at the nanoscale, not only because of variations in [pore size](#), but also a phenomenon called "hindered

transport."

Hindered transport refers to the internal resistance of the fluid medium as the solute attempts to go through the pore.

"The water in the pore will create drag on a molecule or particle that's trying to get through, causing it to slow down," Darling said.

"Those slower solutes appear to be rejected by the membrane. Counter-intuitively, objects even half the size of the pore will end up being rejected about half the time." Overcoming rejection created by hindered transport would enable unprecedented selectivity in size-based separations, he explained.

"The regime we're interested in involves pores approximately 10 nanometers in diameter. With a perfect membrane and proper process design, we believe we could separate solutes with as little as a 5% difference in size. Current membranes have no chance to pull that off," Darling said.

In a new study, Darling and his colleagues uncovered a dynamic that could only be revealed by studying isoporous membranes, and that gives hope for surmounting hindered transport limitations. A paper based on the study appears in the June 20 online edition of [Nature Water](#).

"Until now, scientists had implicitly assumed that each solute only gets one try to go through a pore, and that hindered transport would produce rejection of many solutes that were smaller than the pore size, causing them to remain in the feed stream rather than the output stream," Darling added.

"Although it might seem obvious to some, people never really considered a situation in which the solutes could make multiple attempts to get

through a membrane."

To give the solute molecules multiple chances to get through the pore required cycling the feed solution for multiple weeks.

"Even with an extended period of experimentation, we're still only seeing individual solutes trying to get through a pore a couple of times on average, but it makes a big difference in moving the separation curve towards a sharper step-like function," Darling said.

"Given longer time, or more likely an improved process design, we believe we will see a clear, sharp separation right where the pore size matched the solute size."

The insights learned from isoporous membranes could be applicable to existing membrane materials engineered to increase the number of opportunities for solutes to pass through the pores.

"If these fundamental studies can be successfully transferred to industrial membrane separations, it could have tremendous impact across numerous sectors of our economy," he said.

More information: Pushing the limits of size selectivity in nanoscale solute separations, *Nature Water* (2024). [DOI: 10.1038/s44221-024-00252-3](https://doi.org/10.1038/s44221-024-00252-3).
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