

# Neste Oil Corporation & NExBTL Renewable Diesel

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President, A 2<sup>nd</sup> Opinion, Inc.  
On behalf of Neste Oil

California Air Resources Board  
Workshop on Regulatory and  
Non-Regulatory Fuels-Related Activities  
Sacramento, CA  
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**NESTE OIL**

refining the future

## Neste Oil

**Neste Oil, a leading independent Northern European refining company, is focused on high quality petroleum products for cleaner traffic and committed to global growth of renewables.**

<b>Refining capacity</b>	<b>270,000 bpd = 14 Mt/a</b>
<b>Employees</b>	<b>4,300</b>
<b>Sales</b>	<b>USD 11 billion/a</b>

**US HQ in Houston, Texas**

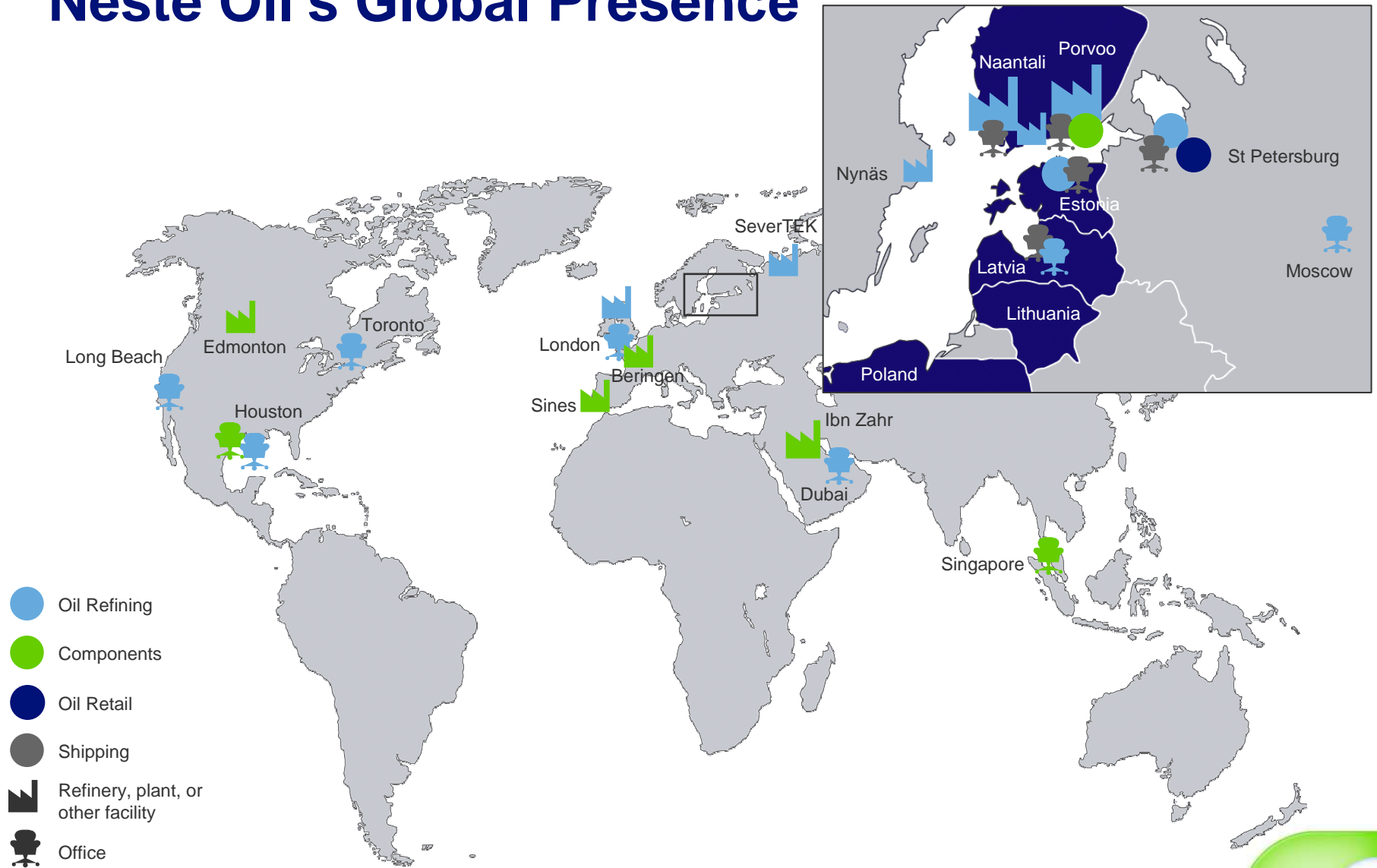
**California Facilities:**

**Sales Office in Long Beach, CA and**

**Isooctane production in Edmonton, Canada**



# Neste Oil's Global Presence

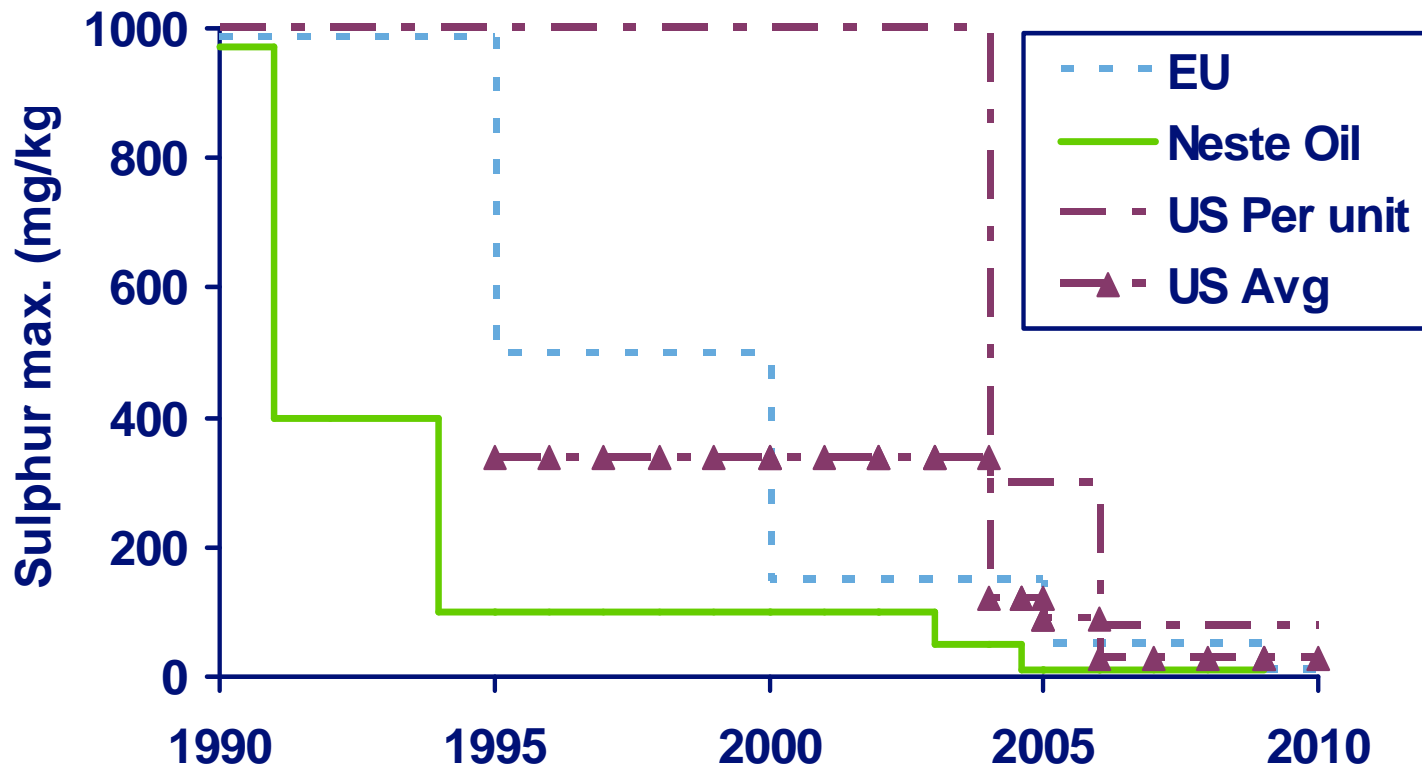


## **Leadership Commitment to the Environment**

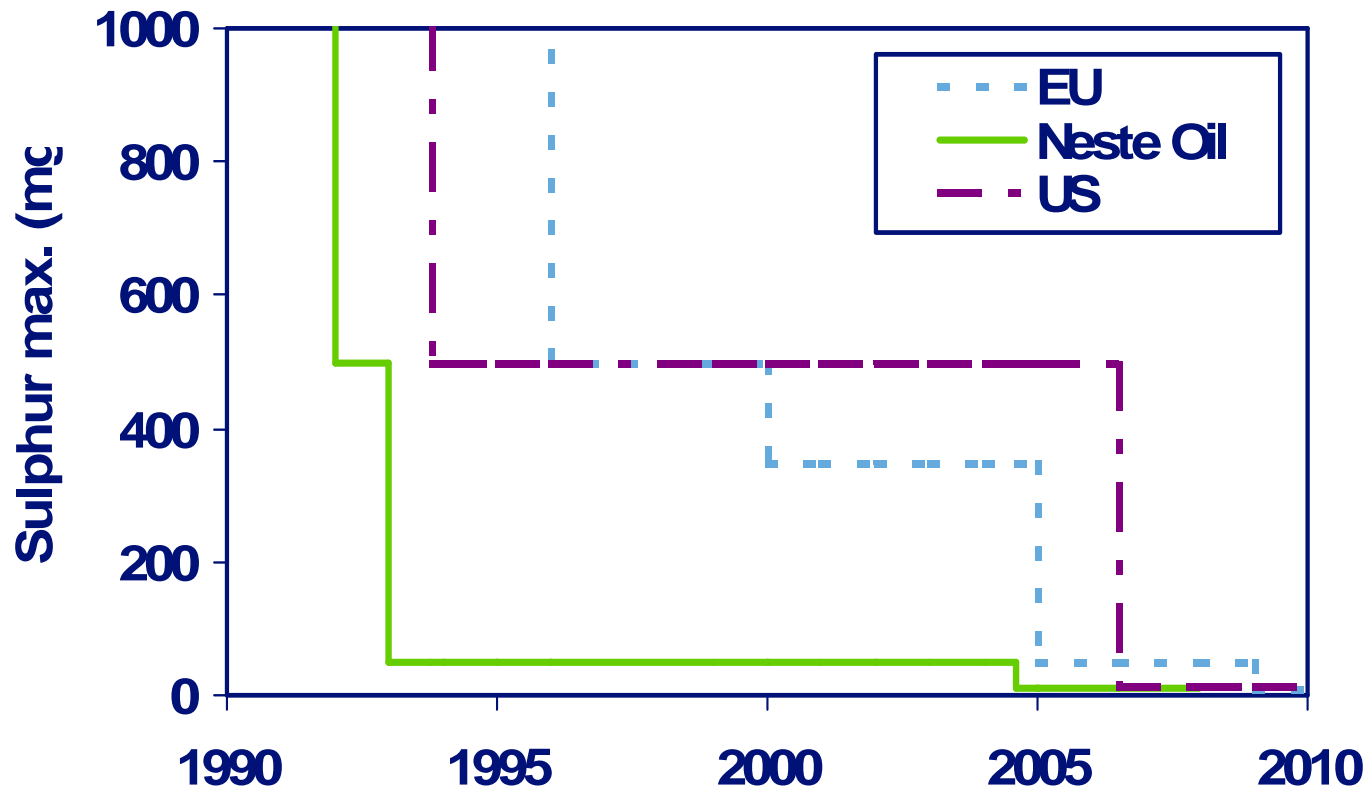
- **First oil company to require double bottom ships**
- **Forerunner in reducing sulfur in diesel and gasoline**
- **All exported fuels are Ultra Low Sulfur**
- **Among the first to deliver reformulated gasoline to the United States, including reformulated gasoline to California**
- **Developed proprietary technology to produce isooctane**
- **First to convert MTBE plant to isooctane, enabling California's shift from MTBE a year early**
- **Started construction on a ultra high quality renewable diesel production unit utilizing NExBTL technology**



## Neste ahead of EU & US Gasoline Sulfur Limits



## Neste ahead of EU & US Diesel Sulphur Limits



## Investing in Renewable Diesel at Porvoo

- New NExBTL plant under construction at the Porvoo refinery
- Capacity: 170,000 t/a (~3750 bpd, 60 million gpy)
- Due for start-up in summer 2007
- Investment valued at approx. €100 million
- Based on Neste Oil's proprietary process know-how
- Renewable raw materials: vegetable oils and animal fats
- Tests show product has excellent properties and low emissions
- Designed to meet growing European demand for biofuels
- EU approves NExBTL renewable diesel as certified EU diesel fuel
- NExBTL technology can help America too



## **NExBTL, A 2nd Generation Renewable Diesel**

**Exceptionally high quality diesel fuel made from on purpose or byproduct vegetable oils and/or animal fats**

- **Renewable, pure hydrocarbon fuel**
- **Superior diesel blending component**
- **Fits into existing infrastructure- no incremental costs**
- **No storage stability problems**
- **Excellent performance in cold climates**
- **Very high cetane number (84 ... 99)**
- **Free of aromatics, sulfur, oxygen**
- **Reduces exhaust emissions**
- **Less fossil CO<sub>2</sub> than fossil diesel fuel**





# Fuel Property comparison

	<b>NExBTL</b>	<b>GTL</b>	<b>FAME (RME)</b>	<b>Sulfur free Diesel fuel (summer)</b>
Density at +15°C (kg/m <sup>3</sup> )	<b>775 ... 785</b>	770 ... 785	≈ 885	≈ 835
Viscosity at +40°C (mm <sup>2</sup> /s)	<b>2.9 ... 3.5</b>	3.2 ... 4.5	≈ 4.5	≈ 3.5
Cetane number	<b>≈ 84 ... 99 *</b>	≈ 73 ... 81	≈ 51	≈ 53**
Cloud point (°C)	<b>≈ - 5 ... - 30</b>	≈ 0 ... - 25	≈ - 5	≈ - 5
Heating value (lower) (MJ/kg)	≈ 44	≈ 43	≈ 38	≈ 43
Heating value (MJ/l)	≈ 34	≈ 34	≈ 34	≈ 36
Polyaromatic content (wt-%)	<b>0</b>	0	0	≈ 4
Oxygen content (wt-%)	<b>0</b>	0	≈ 11	0
Sulfur content (mg/kg)	<b>&lt; 10 (&lt; 1)</b>	< 10	< 10	< 10
Carbon / hydrogen	≈ 5.6	≈ 5.6		≈ 6.0

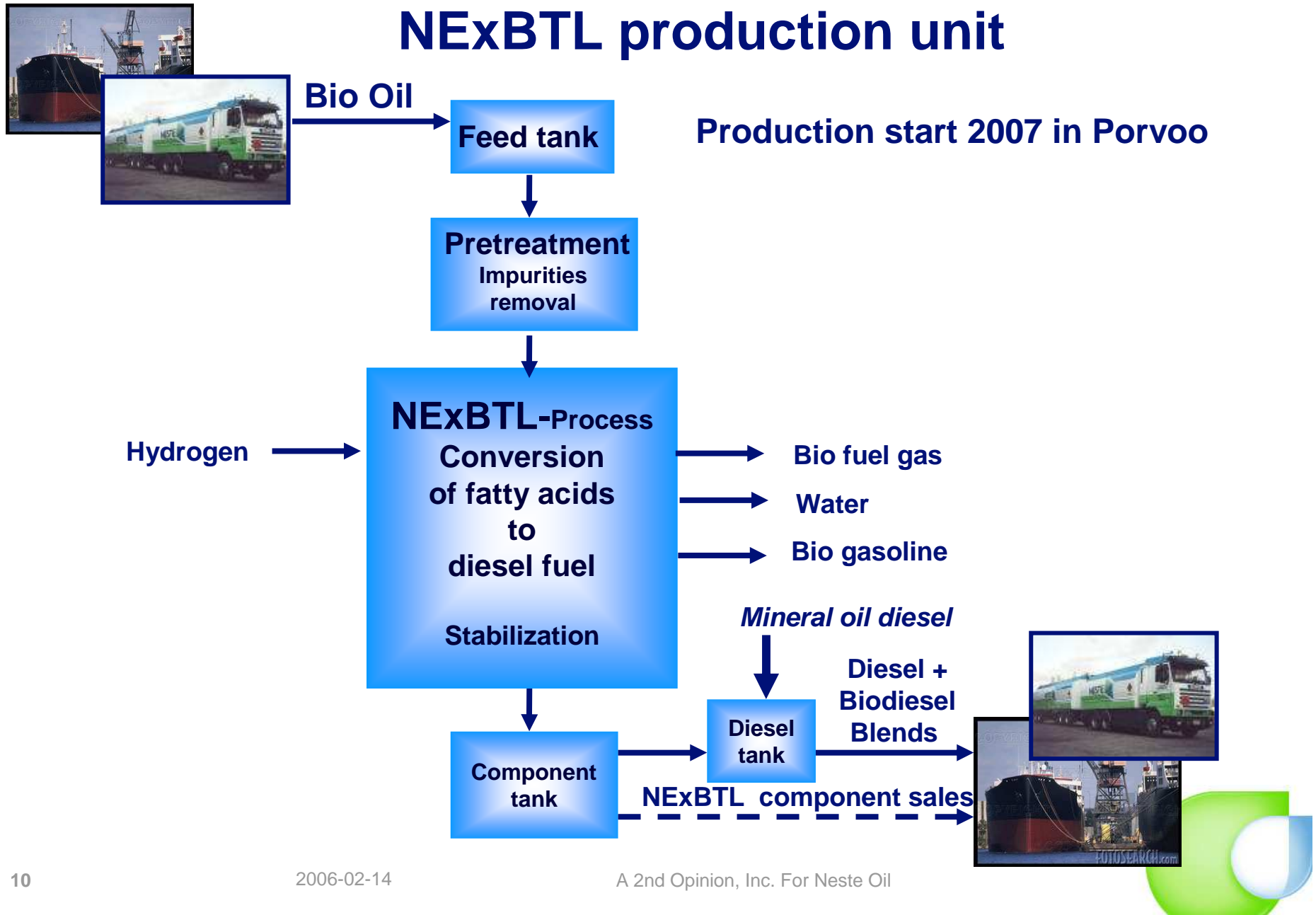
\*) Blending cetane number

\*\*\*) ASTM specification > 40

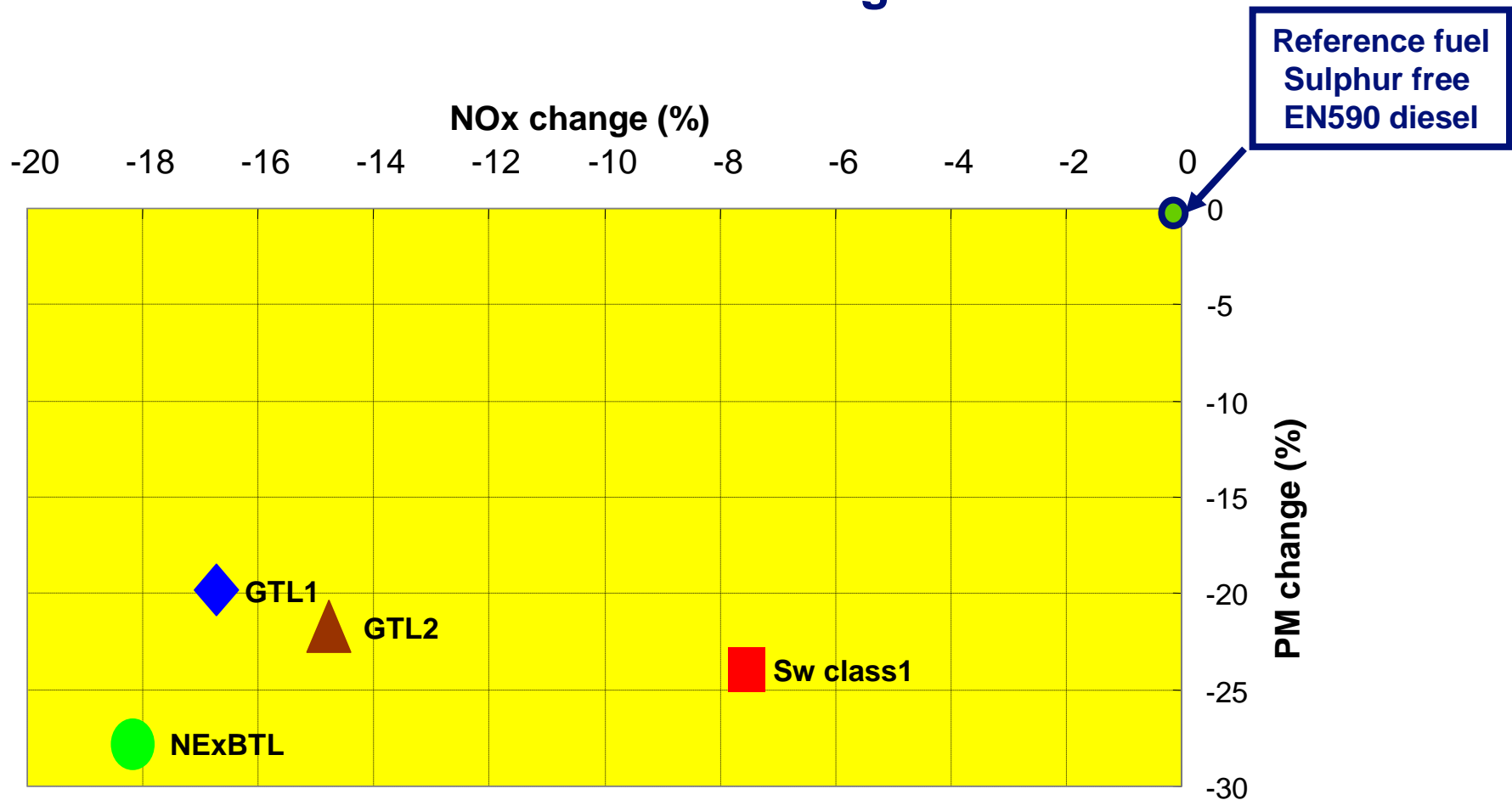


## NExBTL production unit

Production start 2007 in Porvoo



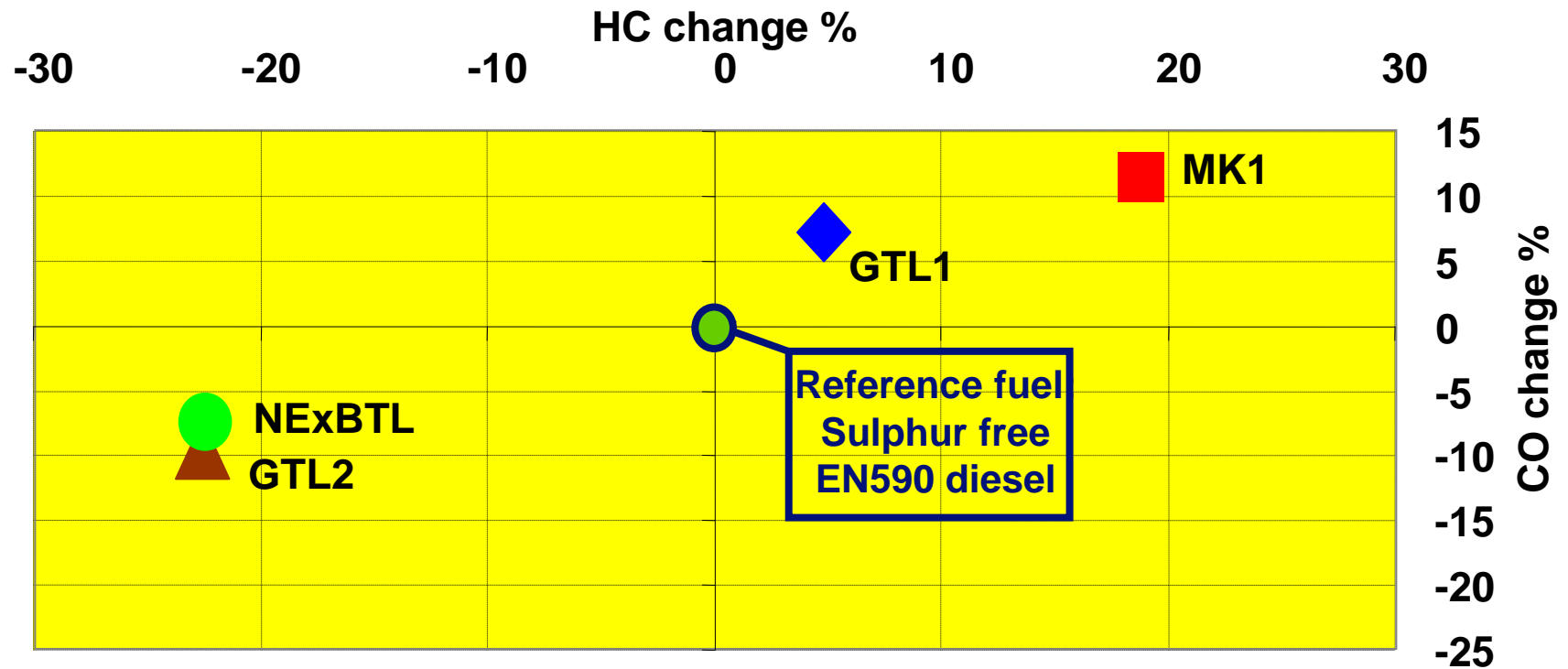
## NOx and PM Emissions in Truck Engines



Source: Scania NMEC / 5th International Colloquium Fuels / Jan 12, 2005  
 Averages of all tests with Scania Euro 4 engine



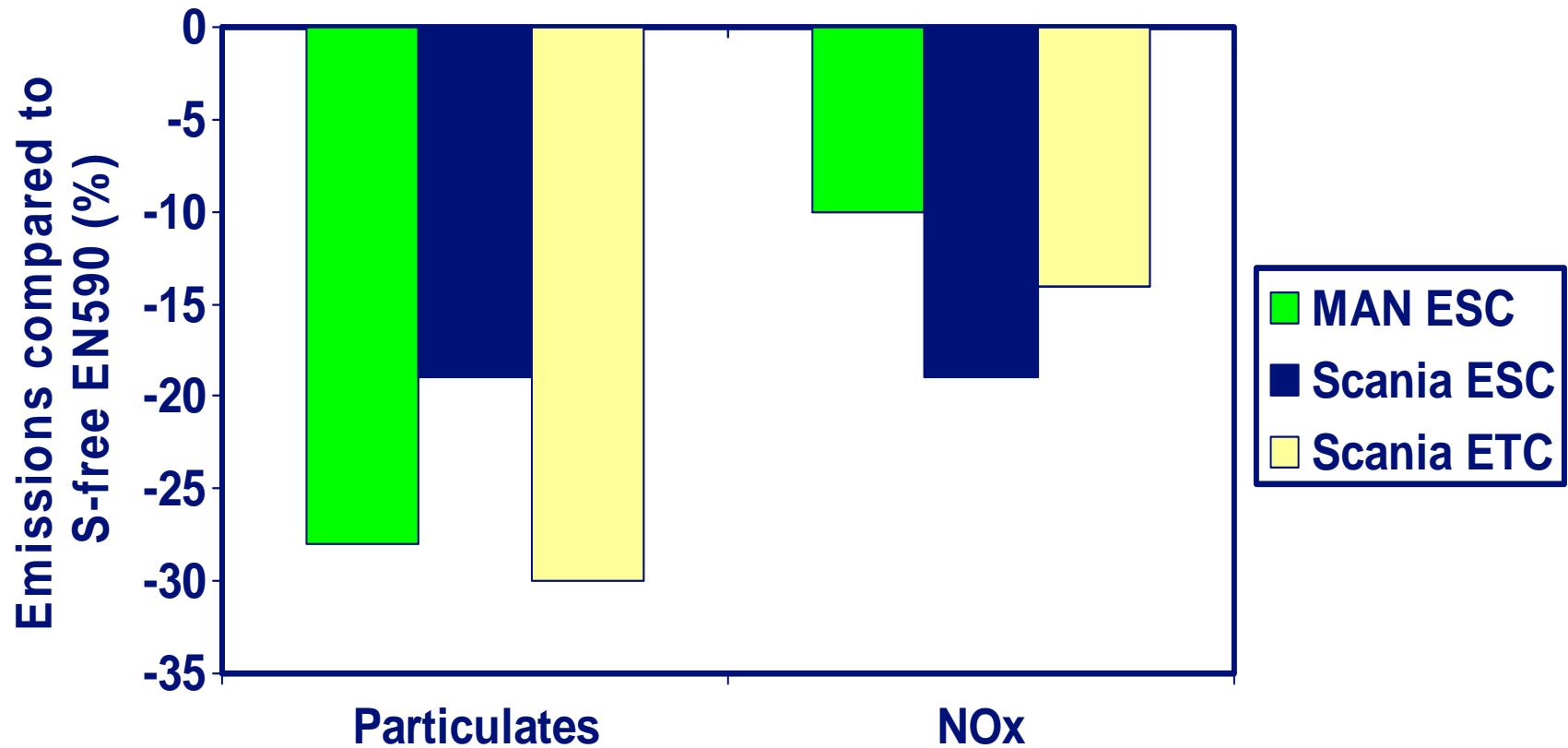
## HC and CO Emissions in Truck Engines



Source: Scania NMEC / 5th International Colloquium Fuels / Jan 12, 2005  
 Averages of all tests with Scania Euro 4 engine



## Exhaust emissions of NExBTL in truck engines

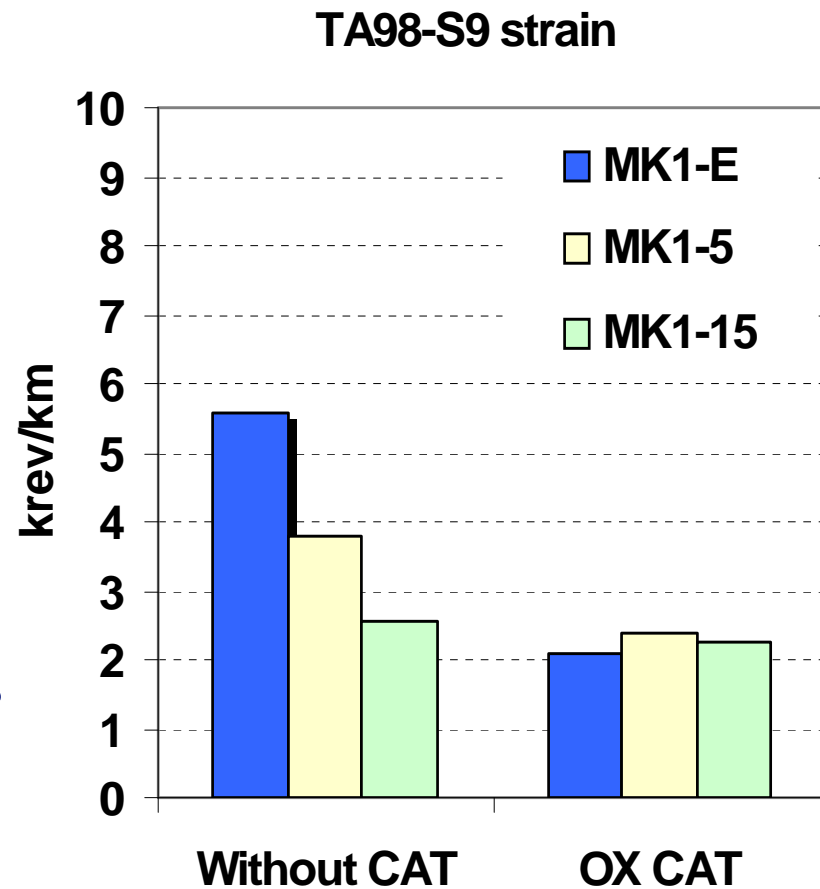


ESC = European steady state cycle  
 ETC = European transient cycle



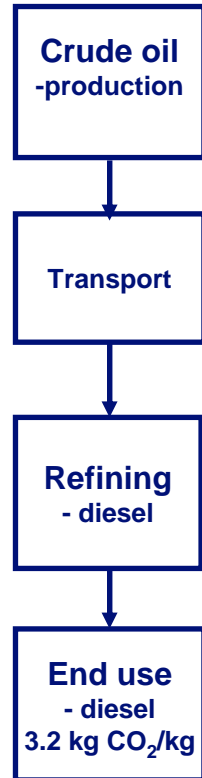
# NExBTL reduces Mutagenicity

- Adding NExBTL to Swedish MK1 almost as effective as oxidation catalyst
- Could benefit older technology vehicles



# CO<sub>2</sub>equiv. Emissions / kgoe fuel

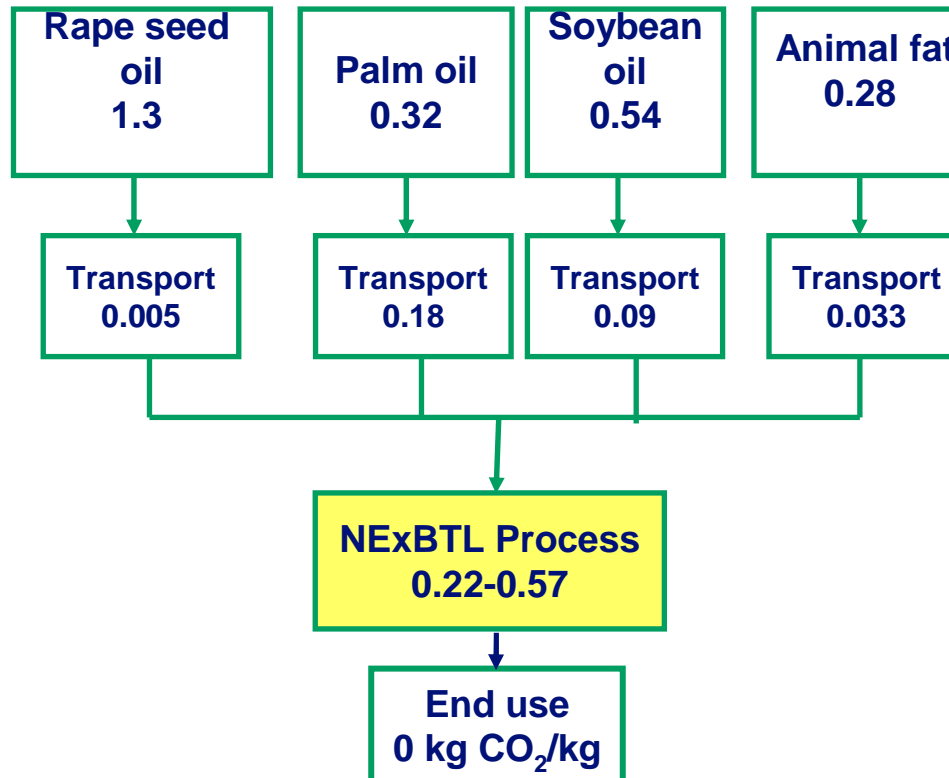
## Fossil diesel



**Σ 3.8 kg CO<sub>2</sub>/kgoe fuel**

Source: Concawe/Eucar  
WTW 2004

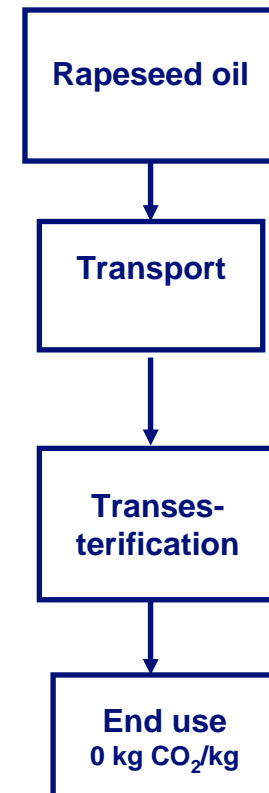
## NExBTL diesel



**Σ 0.5 - 1.5 kg CO<sub>2</sub>/kgoe fuel**

kgoe = kilogram oil equivalent (NExBTL 44, RME 38 MJ/kg)

## Biodiesel



**Σ 1.6 - 2.3 kg CO<sub>2</sub>/kgoe fuel**

Source: Concawe, Shell, WTW



## Economics

- Competitive with other renewable diesel technologies
  - Feedstock flexibility,
  - Product yields,
  - Product quality (cetane, nano-sulfur (<1ppm), stability, cloud, etc.)
  - Full compatibility with distribution and consumption infrastructure
  - Offset investment costs
- All it needs are:
  - Its feedstock receive the same subsidies as its competitor's feedstock
  - Specifications that allow its use





## Specifications considerations

- NExBTL is a diesel component – It is like isooctane for diesel
- Its maximum concentration in diesel should be limited by ASTM D-975 Diesel Fuel specifications.
  - Most properties improve. Except
  - Like most ULSD products lubricity additives are recommended.
- Because it is paraffins, its presence does not limit the use of biodiesel meeting ASTM D-6751 specifications.
- It increases the potential renewability of diesel.
- As regulators consider the use of renewable diesel fuel components they need to avoid specifications that accidentally prohibit the use of innovative second generation renewable diesel components.



## CONCLUSIONS

### **NExBTL is a 2nd generation Renewable Diesel That Combines the benefits of GTL-diesel and Biodiesel**

- Premium fuel properties like GTL
- Reduces exhaust emissions like GTL (or even lower)
- Fits existing infrastructure and engines
- CO<sub>2</sub> savings like Biodiesel (or even more)
- Renewable-reduces oil dependence
- Offers feedstock diversity
  - Waste animal fat
  - Soy, corn, canola, rape and other vegetable oils
- Provides a cleaner more energy efficient future
- California needs to keep the door open to 2<sup>nd</sup> generation renewable fuels like NExBTL



**NExBTL reaffirms Neste's strong environmental commitment.**

**Neste seeks quality partnerships in ensuring Renewable Diesel's role in the Renewable Fuels Market.**

